

## Edge of Arlington Saw & Tool, Inc.

124 South Collins  
Arlington, TX 76010  
Phone: 817-461-7171 • Fax: 817-795-6651  
Toll Free: 888-461-7171  
Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
Website: [www.eoasaw.com](http://www.eoasaw.com)



**Item #39710, Viking  
Super Premium Ultra Bor  
Type 240-UB Jobber  
Length Drills: Letter  
\$74.88**

Thank you for shopping with us! Ultra Bor Super Premium - 135° split point for fast penetration and accurate starting without a center punch. Precision ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity—low temperature stress relief improves lubricity and toughness.

Manufactured to NAS 907B specification from Premium Hi-Molybdenum Steel.

Drills are heat-treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications. Sizes smaller than #52 have non-split points.

Ultra Bor will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.

### SPECIFICATIONS

**Flute**

3 7/8 in

SPECIFICATIONS	
Letter Size	Z
Overall Length	5 1/4 in
Manufacturer	Viking Drill & Tool
Unit Price	\$12.48
Pack Quantity	6