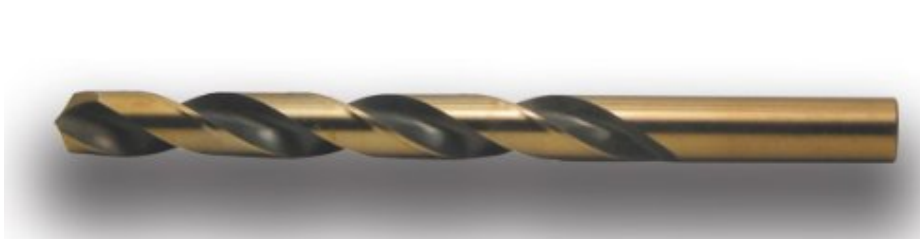


## Edge of Arlington Saw & Tool, Inc.

124 South Collins  
Arlington, TX 76010  
Phone: 817-461-7171 • Fax: 817-795-6651  
Toll Free: 888-461-7171  
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Website: [www.eoasaw.com](http://www.eoasaw.com)



**Item #39640, Viking  
Super Premium Ultra Bor  
Type 240-UB Jobber  
Length Drills: Letter -  
Pack of 6  
\$45.00**

Thank you for shopping with us!  
Ultra Bor Super Premium - 135°  
split point for fast penetration and  
accurate starting without a center  
punch. Precision ground point,  
flutes, body, clearance, and drill  
diameter for the ultimate in  
accuracy and performance. Body  
and clearance are gold surface  
treated for maximum lubricity;  
temperature stress relief  
improves lubricity and toughness.

Manufactured to NAS 907B  
specification from Premium Hi-  
Molybdenum Steel.

Drills are heat-treated at 2185°F  
and then nitro-carburize finished  
at 950°F to be measurably harder  
than high-speed steel. Space age  
nitro-carburized steel withstands  
substantially higher drilling  
temperatures while maintaining  
sharpness. Recommended for use  
in work hardening grades of  
stainless steel and other hard  
metal drilling applications. Sizes  
smaller than #52 have non-split  
points.

Ultra Bor will substantially  
outperform cobalt drills in work  
hardening stainless steel and  
other tough drilling applications.

### SPECIFICATIONS

|                    |          |
|--------------------|----------|
| <b>Flute</b>       | 3 1/2 in |
| <b>Letter Size</b> | S        |

| SPECIFICATIONS |                     |
|----------------|---------------------|
| Overall Length | 4 7/8 in            |
| Manufacturer   | Viking Drill & Tool |
| Unit Price     | \$7.50              |
| Pack Quantity  | Sold in Pack of 6   |