

Edge of Arlington Saw & Tool, Inc.

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**Item #39030, Viking
Super Premium Ultra Bor
Type 240-UB Jobber
Length Drills: Wire - 12
Pack
\$34.56**

Thank you for shopping with us!
Ultra Bor Super Premium - 135°
split point for fast penetration
and accurate starting without a
center punch. Precision ground
point, flutes, body, clearance,
and drill diameter for the
ultimate in accuracy and
performance. Body and
clearance are gold surface
treated for maximum lubricity;
temperature stress relief
improves lubricity and
toughness.

Manufactured to NAS 907B
specification from Premium Hi-
Molybdenum Steel.

Drills are heat-treated at 2185°F
and then nitro-carburize finished
at 950°F to be measurably
harder than high-speed steel.
Space age nitro-carburized steel
withstands substantially higher
drilling temperatures while
maintaining sharpness.
Recommended for use in work
hardening grades of stainless
steel and other hard metal
drilling applications. Sizes
smaller than #52 have non-split
points.

Ultra Bor will substantially
outperform cobalt drills in work
hardening stainless steel and
other tough drilling applications.

SPECIFICATIONS	
Wire	10
Flute	2 7/16 in
Overall Length	3 5/8 in
Manufacturer	Viking Drill & Tool
Unit Price	\$2.88
Pack Quantity	Sold in Pack of 12