

Edge of Arlington Saw & Tool, Inc.

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Item #37914, Viking Super Premium Ultra Bor Straight Flute Hand Tap Sets Type 35-UBN: Taper, Plug, Bottoming - Titanium Nitride \$176.83

Thank you for shopping with us!

Straight Flute Hand Taps - Taper, Plug, Bottoming Ground Thread - High Speed Steel

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping

Includes one each taper, plug, and bottoming tap.

Titanium Nitride increases wear resistance by producing a higher surface hardness and exceptional lubricity, resulting in longer tool life.

PRODUCT TIPS

Tap Wrenches:

They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



Taper Tap

This section cuts full-size thread



Plug Tap

This section cuts full-size thread



Bottoming Tap

This section cuts full-size thread



SPECIFICATIONS	
Manufacturer	Viking Drill & Tool
Flute	4
Size	18.0-2.50
Pitch Diameter Limit	D7
Includes	Includes one each taper, plug, and bottoming tap.