

## Edge of Arlington Saw & Tool, Inc.

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### Item #37864, Viking Super Premium Ultra Bor Straight Flute Hand Tap Sets Type 35-UBN: Taper, Plug, Bottoming - Titanium Nitride \$83.19

Thank you for shopping with us!

Straight Flute Hand Taps - Taper, Plug, Bottoming Ground Thread - High Speed Steel

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping

**Includes one each taper, plug, and bottoming tap.**

Titanium Nitride increases wear resistance by producing a higher surface hardness and exceptional lubricity, resulting in longer tool life.

#### PRODUCT TIPS

##### Tap Wrenches:

They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



Taper Tap

This section cuts full-size thread



Plug Tap

This section cuts full-size thread



Bottoming Tap

This section cuts full-size thread



## SPECIFICATIONS

|                             |                                                   |
|-----------------------------|---------------------------------------------------|
| <b>Manufacturer</b>         | Viking Drill & Tool                               |
| <b>Flute</b>                | 4                                                 |
| <b>Size</b>                 | 12.0-1.75                                         |
| <b>Pitch Diameter Limit</b> | D6                                                |
| <b>Includes</b>             | Includes one each taper, plug, and bottoming tap. |