

Edge of Arlington Saw & Tool, Inc.

124 South Collins
Arlington, TX 76010
Phone: 817-461-7171 • Fax: 817-795-6651
Toll Free: 888-461-7171
Email: info@eoasaw.com
Website: www.eoasaw.com



**Item #22270, Viking
Super Premium Ultra Bor
Type 240-UB Jobber
Length Drills NAS 907B:
Fractional**

\$32.26

Thank you for shopping with us! Ultra Bor Super Premium - 135° split point for fast penetration and accurate starting without a center punch. Precision ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity; temperature stress relief improves lubricity and toughness.

Manufactured to NAS 907B specification from Premium Hi-Molybdenum Steel.

Drills are heat-treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications. Sizes smaller than #52 have non-split points.

Ultra Bor will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.

SPECIFICATIONS

Diameter	39/64 in
Flute	5 3/16 in flute length

SPECIFICATIONS

Overall Length	7 1/8 in
Manufacturer	Viking Drill & Tool
Unit Price	
Pack Quantity	1