

Edge of Arlington Saw & Tool, Inc.

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Item #1390, Vortex Series 1300 Two Flute Downcut Finishing 20mm x 60mm Spiral \$233.90

Thank you for shopping with us!

Downcut tools are used when the down shearing effect of the tool is preferred. This tool will produce a clean top edge of a dado type or groove type cut or simply a thru-cut where the bottom edge quality is not important. These tools will direct chip flow downward while helping hold parts onto the table or pod. When nest cutting the tool path remains packed with chips, which helps preserve maximum vacuum.

Never plunge straight down with downcut tooling as this may cause fire or breakage.

SPECIFICATIONS	
Manufacturer	Vortex Tool
Diameter	20 mm
Cut Height, Length, or Width	60 mm
Flute Geometry	Downcut
Flute	2
Overall Length	127mm
Rotation	Right
Shank	20 mm