

Edge of Arlington Saw & Tool, Inc.

124 South Collins
Arlington, TX 76010

Phone: 817-461-7171 • Fax: 817-795-6651

Toll Free: 888-461-7171

Email: info@eoasaw.com

Website: www.eoasaw.com



Item #05860, Viking Super Premium Ultra Bor Type 240-UB Jobber Length Drills NAS 907B: Fractional - Pack of 6
\$78.48

Thank you for shopping with us! Ultra Bor Super Premium - 135° split point for fast penetration and accurate starting without a center punch. Precision ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity; temperature stress relief improves lubricity and toughness.

Manufactured to NAS 907B specification from Premium Hi-Molybdenum Steel.

Drills are heat-treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications. Sizes smaller than #52 have non-split points.

Ultra Bor will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.

SPECIFICATIONS

| | |
|-----------------|-----------------------|
| Diameter | 1/2 in |
| Flute | 4 1/2 in flute length |

SPECIFICATIONS

| | |
|-----------------------|---------------------|
| Overall Length | 6 in |
| Manufacturer | Viking Drill & Tool |
| Unit Price | \$13.08 |
| Pack Quantity | Sold in Pack of 6 |