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## Amana Tool Insert Carbide Mini Spoilboard Surfacing, Rabbeting, Flycutter, Slab Leveler & Surface Planer 2+2 Flute Design

Thank you for shopping with us! Mini insert solid carbide spoilboard surfacing & rabbeting with scorer; great for cutting tight corners. Features unique 2+2 insert knife design that contains two cutting flutes and two up-shear scorers, which provide a smoother finish at the bottom of the cut than traditional two-knife style router bits. For surfacing solid woods it is recommended to remove both bottom scorers. **TIP!: To produce MDF simulated shaker cabinet doors use RC-2250 or RC-2252. Square corners with #45200 straight plunge router bit. Designed for planing & rabbeting the following materials:**

- Balsa Core\*
- Hardwood/Softwood\*
- Chipboard\*
- MDF
- Fiberboard
- HDF/LDF
- Plastic\*

\*For optimal results and maximum insert life, replace inserts with optional general purpose knives (sold separately). **Featuring:**

- 2+2 mini design for tighter corners
- 4-sided solid carbide insert knives
- Exclusive carbide grade for highest quality of cut
- Maximum cutting efficiency
- Faster material removal process
- Longest tool life

**Torx key #5005 included** These industrial router bits feature solid carbide insert knives with four cutting edges that allow users to flip the knife over when one side becomes dull, providing the highest-quality finish available on woodworking tools. Not designed to plunge! You must ramp down to a depth of 1/4" deep over a 20" run. Use the max RPM allowed (24,000) and start the feed rate at about 320 inches per minute and go up until you have waves, then back down

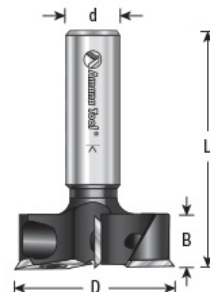
### Create Your Own MDF SIMULATED SHAKER DOORS



To produce MDF Shaker cabinet doors use #RC-2250 or #RC-2252 and square corners with #45200 straight plunge router bit.



to a smooth cut/finish.



RCK-450 RCK-452  
(MDF, Chipboard & Wood)



Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Knives	Overall Length	RPM	Type	Replacement Parts	Note	Price
RC-2247	Amana Tool	1 1/4 in	27/64 in	RCK-450, RCK-452	2 17/64 in	24,000	With scorer & 2+2 insert knife design	Screws: bottom-(2) #67123, key #5090; sides-(2) #67115, key #5005. Max cutting depth: 1/4.	--	<b>\$190.58</b>
RC-2249	Amana Tool	1 1/2 in	1/2 in	HMA-12, HCK-70. Optional GP: AMA-12 & RCK-70. Optional Solid Wood DLC Coated: AMA-12-DLC & RCK-70-DLC.	1 3/16 in	24,000	With scorer & 2+2 insert knife design	Screws: bottom-(2) #67155, key #5015; sides-(2) #67115, key #5005.	--	<b>\$190.58</b>
RC-2250	Amana Tool	1 1/2 in	1/2 in	HMA-12, HCK-70. Optional GP: AMA-12 & RCK-70. Optional Solid Wood DLC Coated: AMA-12-DLC & RCK-70-DLC.	2 5/16 in	24,000	With scorer & 2+2 insert knife design	Screws: bottom-(2) #67155, key #5015; sides-(2) #67115, key #5005.	--	<b>\$215.42</b>
RC-2253	Amana Tool	1 1/2 in	1/2 in	HMA-12, HCK-70. Optional GP: AMA-12 & RCK-70. Optional Solid Wood DLC Coated: AMA-12-DLC & RCK-70-DLC.	2 5/16 in	24,000	With scorer & 2+2 insert knife design	Screws: bottom-(2) #67155, key #5015; sides-(2) #67115, key #5005.	For CNC Use Only	<b>\$190.58</b>
RC-2239	Amana Tool	1 1/2 in	1/2 in	HMA-12, HCK-70. Optional GP: AMA-12 & RCK-70. Optional Solid Wood DLC Coated: AMA-12-DLC & RCK-70-DLC.	1 13/16 in	24,000	With scorer & 2+2 insert knife design	Screws: bottom-(2) #67155, key #5015; sides-(2) #67115, key #5005.	--	<b>\$190.58</b>