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Freud SD200 Pro Dado Sets

Thank you for shopping with us! **Application: A Stacked Dado For Flat Bottom Grooves & Virtually Splinter-Free Cuts** Freud's quality and craftsmanship in a stacked dado set, but at a wobble dado price! The negative hook angles make flat bottom grooves and virtually splinter-free cuts. It has two outside blades with three 2-wing chippers. This makes it ideal for underpowered saws because it requires less power to feed. All blades and chippers come with Freud's anti-kickback design. This resharpenable set will produce grooves from 1/4" to 7/8" in 1/16" increments. This dado set comes with a shim set and carrying case as well as instructions on how to make basic dado sizes. **SD208S:** Optimized blade design for premium performance on all safety brake equipped and underpowered saws including Saw Stop, Jet, Dewalt, Bosch, and more. Set includes: 2 blades,

A Stacked Dado For Flat Bottom Grooves and Virtually Splinter-Free Cuts

Application

Recommended Use & Cut Quality

HARDWOOD:
SOFTWOOD:
CHIP BOARD:
PLYWOOD:
LAMINATE:
NON-FERROUS: Not Recommended
(Not recommended for ferrous metals or masonry)

CUT QUALITY: Fair Good Excellent
(Not recommended for ferrous metals or masonry)

Freud's quality and craftsmanship in a stacked dado set, but at a wobble dado price! The negative hook angles make flat bottom grooves and virtually splinter-free cuts. It has two outside blades with three 2-wing chippers. This makes it ideal for underpowered saws because it requires less power to feed. All blades and chippers come with Freud's anti-kickback design. This resharpenable set will produce grooves from 1/4" to 7/8" in 1/16" increments. This dado set comes with a shim set and carrying case as well as instructions on how to make basic dado sizes.

Set includes:

2 Blades
3 Chippers
Spacers
Shim Set

Caution: Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

| Item | Dia. | Teeth | Arbor | Chippers(C) |
|-------|------|-------|-------|-------------|
| SD206 | 6" | 10 | 5/8" | (3) 1/8" |
| SD208 | 8" | 12 | 5/8" | (3) 1/8" |

| Slot Width | No. Chippers 1/8 | Required Spacers |
|------------|------------------|------------------|
| 1/4" | 0 | 0 |
| 5/16" | 0 | 1 |
| 3/8" | 1 | 0 |
| 7/16" | 1 | 1 |
| 1/2" | 2 | 0 |
| 9/16" | 2 | 1 |
| 5/8" | 3 | 0 |
| 11/16" | 3 | 1 |
| 3/4" | 4 | 0 |
| 13/16" | 4 | 1 |

*** Carbide Grade Chart ***

Increasing Hardness
H3B5 H3B6 H3B7 H3B8 H3B9 H3B10 H3B11 H3B12 H3B13 H3B14 H3B15 H3B16 H3B17 H3B18 H3B19 H3B20 H3B21 H3B22 H3B23 H3B24 H3B25 H3B26 H3B27 H3B28 H3B29 H3B30 H3B31 H3B32 H3B33 H3B34 H3B35 H3B36 H3B37 H3B38 H3B39 H3B40 H3B41 H3B42 H3B43 H3B44 H3B45 H3B46 H3B47 H3B48 H3B49 H3B50 H3B51 H3B52 H3B53 H3B54 H3B55 H3B56 H3B57 H3B58 H3B59 H3B60 H3B61 H3B62 H3B63 H3B64 H3B65 H3B66 H3B67 H3B68 H3B69 H3B70 H3B71 H3B72 H3B73 H3B74 H3B75 H3B76 H3B77 H3B78 H3B79 H3B80 H3B81 H3B82 H3B83 H3B84 H3B85 H3B86 H3B87 H3B88 H3B89 H3B90 H3B91 H3B92 H3B93 H3B94 H3B95 H3B96 H3B97 H3B98 H3B99 H3B100 H3B101 H3B102 H3B103 H3B104 H3B105 H3B106 H3B107 H3B108 H3B109 H3B110 H3B111 H3B112 H3B113 H3B114 H3B115 H3B116 H3B117 H3B118 H3B119 H3B120 H3B121 H3B122 H3B123 H3B124 H3B125 H3B126 H3B127 H3B128 H3B129 H3B130 H3B131 H3B132 H3B133 H3B134 H3B135 H3B136 H3B137 H3B138 H3B139 H3B140 H3B141 H3B142 H3B143 H3B144 H3B145 H3B146 H3B147 H3B148 H3B149 H3B150 H3B151 H3B152 H3B153 H3B154 H3B155 H3B156 H3B157 H3B158 H3B159 H3B160 H3B161 H3B162 H3B163 H3B164 H3B165 H3B166 H3B167 H3B168 H3B169 H3B170 H3B171 H3B172 H3B173 H3B174 H3B175 H3B176 H3B177 H3B178 H3B179 H3B180 H3B181 H3B182 H3B183 H3B184 H3B185 H3B186 H3B187 H3B188 H3B189 H3B190 H3B191 H3B192 H3B193 H3B194 H3B195 H3B196 H3B197 H3B198 H3B199 H3B200 H3B201 H3B202 H3B203 H3B204 H3B205 H3B206 H3B207 H3B208 H3B209 H3B210 H3B211 H3B212 H3B213 H3B214 H3B215 H3B216 H3B217 H3B218 H3B219 H3B220 H3B221 H3B222 H3B223 H3B224 H3B225 H3B226 H3B227 H3B228 H3B229 H3B230 H3B231 H3B232 H3B233 H3B234 H3B235 H3B236 H3B237 H3B238 H3B239 H3B240 H3B241 H3B242 H3B243 H3B244 H3B245 H3B246 H3B247 H3B248 H3B249 H3B250 H3B251 H3B252 H3B253 H3B254 H3B255 H3B256 H3B257 H3B258 H3B259 H3B260 H3B261 H3B262 H3B263 H3B264 H3B265 H3B266 H3B267 H3B268 H3B269 H3B270 H3B271 H3B272 H3B273 H3B274 H3B275 H3B276 H3B277 H3B278 H3B279 H3B280 H3B281 H3B282 H3B283 H3B284 H3B285 H3B286 H3B287 H3B288 H3B289 H3B290 H3B291 H3B292 H3B293 H3B294 H3B295 H3B296 H3B297 H3B298 H3B299 H3B300 H3B301 H3B302 H3B303 H3B304 H3B305 H3B306 H3B307 H3B308 H3B309 H3B310 H3B311 H3B312 H3B313 H3B314 H3B315 H3B316 H3B317 H3B318 H3B319 H3B320 H3B321 H3B322 H3B323 H3B324 H3B325 H3B326 H3B327 H3B328 H3B329 H3B330 H3B331 H3B332 H3B333 H3B334 H3B335 H3B336 H3B337 H3B338 H3B339 H3B340 H3B341 H3B342 H3B343 H3B344 H3B345 H3B346 H3B347 H3B348 H3B349 H3B350 H3B351 H3B352 H3B353 H3B354 H3B355 H3B356 H3B357 H3B358 H3B359 H3B360 H3B361 H3B362 H3B363 H3B364 H3B365 H3B366 H3B367 H3B368 H3B369 H3B370 H3B371 H3B372 H3B373 H3B374 H3B375 H3B376 H3B377 H3B378 H3B379 H3B380 H3B381 H3B382 H3B383 H3B384 H3B385 H3B386 H3B387 H3B388 H3B389 H3B390 H3B391 H3B392 H3B393 H3B394 H3B395 H3B396 H3B397 H3B398 H3B399 H3B400 H3B401 H3B402 H3B403 H3B404 H3B405 H3B406 H3B407 H3B408 H3B409 H3B410 H3B411 H3B412 H3B413 H3B414 H3B415 H3B416 H3B417 H3B418 H3B419 H3B420 H3B421 H3B422 H3B423 H3B424 H3B425 H3B426 H3B427 H3B428 H3B429 H3B430 H3B431 H3B432 H3B433 H3B434 H3B435 H3B436 H3B437 H3B438 H3B439 H3B440 H3B441 H3B442 H3B443 H3B444 H3B445 H3B446 H3B447 H3B448 H3B449 H3B450 H3B451 H3B452 H3B453 H3B454 H3B455 H3B456 H3B457 H3B458 H3B459 H3B460 H3B461 H3B462 H3B463 H3B464 H3B465 H3B466 H3B467 H3B468 H3B469 H3B470 H3B471 H3B472 H3B473 H3B474 H3B475 H3B476 H3B477 H3B478 H3B479 H3B480 H3B481 H3B482 H3B483 H3B484 H3B485 H3B486 H3B487 H3B488 H3B489 H3B490 H3B491 H3B492 H3B493 H3B494 H3B495 H3B496 H3B497 H3B498 H3B499 H3B500 H3B501 H3B502 H3B503 H3B504 H3B505 H3B506 H3B507 H3B508 H3B509 H3B510 H3B511 H3B512 H3B513 H3B514 H3B515 H3B516 H3B517 H3B518 H3B519 H3B520 H3B521 H3B522 H3B523 H3B524 H3B525 H3B526 H3B527 H3B528 H3B529 H3B530 H3B531 H3B532 H3B533 H3B534 H3B535 H3B536 H3B537 H3B538 H3B539 H3B540 H3B541 H3B542 H3B543 H3B544 H3B545 H3B546 H3B547 H3B548 H3B549 H3B550 H3B551 H3B552 H3B553 H3B554 H3B555 H3B556 H3B557 H3B558 H3B559 H3B560 H3B561 H3B562 H3B563 H3B564 H3B565 H3B566 H3B567 H3B568 H3B569 H3B570 H3B571 H3B572 H3B573 H3B574 H3B575 H3B576 H3B577 H3B578 H3B579 H3B580 H3B581 H3B582 H3B583 H3B584 H3B585 H3B586 H3B587 H3B588 H3B589 H3B590 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H828 H829 H830 H831 H832 H833 H834 H835 H836 H837 H838 H839 H840 H841 H842 H843 H844 H845 H846 H847 H848 H849 H850 H851 H852 H853 H854 H855 H856 H857 H858 H859 H860 H861 H862 H863 H864 H865 H866 H867 H868 H869 H870 H871 H872 H873 H874 H875 H876 H877 H878 H879 H880 H881 H882 H883 H884 H885 H886 H887 H888 H889 H890 H891 H892 H893 H894 H895 H896 H897 H898 H899 H900 H901 H902 H903 H904 H905 H906 H907 H908 H909 H910 H911 H912 H913 H914 H915 H916 H917 H918 H919 H920 H921 H922 H923 H924 H925 H926 H927 H928 H929 H930 H931 H932 H933 H934 H935 H936 H937 H938 H939 H940 H941 H942 H943 H944 H945 H946 H947 H948 H949 H950 H951 H952 H953 H954 H955 H956 H957 H958 H959 H960 H961 H962 H963 H964 H965 H966 H967 H968 H969 H970 H971 H972 H973 H974 H975 H976 H977 H978 H979 H980 H981 H982 H983 H984 H985 H986 H987 H988 H989 H990 H991 H992 H993 H994 H995 H996 H997 H998 H999

spacers, shim set, and 3 chippers.

| Item # | Manufacturer | Diameter | Arbor | Note | Teeth | Thickness | Price |
|--------|--------------|----------|--------|---|-------|---------------------|-----------------|
| SD206 | Freud Tools | 6 in | 5/8 in | | 10 | (3) 1/8 in Chippers | \$110.76 |
| SD208S | Freud Tools | 8 in | 5/8 in | Optimized blade design for premium performance on all safety brake equipped and underpowered saws including Saw Stop, Jet, Dewalt, Bosch, and more. | 12 | (3) 1/8 in Chippers | \$126.63 |