Edge of Arlington Saw & Tool, Inc.

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Mastercut Tool 4 Flute Downcut Combination Spiral (High Velocity)

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping Material Finish-Top: Excellent Material Finish-Bottom: Poor Spiral flute router bits should only be used in automatic feed operations. They're good for use on all materials. Downcut routers produce the best finish to the top of the material. Chips flow in a downward direction. Endmill Points are most often found on 3 and 4 flute routers. They're good for achieving a smooth finish on a flat bottom surface, and are commonly used in the plastic routing industry.

| Item # | Diameter | Cut Height/Length | End Pt Type | Flute Geometry | Flute | Helix Angle | Overall Length | Shank | Manufacturer | Price |
|---------|----------|-------------------|-------------|----------------|-------|-------------|-------------------|--------|--------------|----------|
| 820-102 | 1/2 in | 1 1/8 in | Endmill | Downcut | 4 | 30 deg | 3 1/2 in | 1/2 in | Mastercut | \$160.85 |
| 820-104 | 1/2 in | 1 5/8 in | Endmill | Downcut | 4 | 30 deg | 4 in | 1/2 in | Mastercut | \$172.79 |
| 820-106 | 1/2 in | 2 1/8 in | Endmill | Downcut | 4 | 30 deg | 4 in | 1/2 in | Mastercut | \$208.50 |
| 820-108 | 5/8 in | 2 1/8 in | Endmill | Downcut | 4 | 30 deg | 5 in | 5/8 in | Mastercut | \$268.07 |
| 820-110 | 3/4 in | 2 1/8 in | Endmill | Downcut | 4 | 30 deg | 5 in | 3/4 in | Mastercut | \$375.32 |