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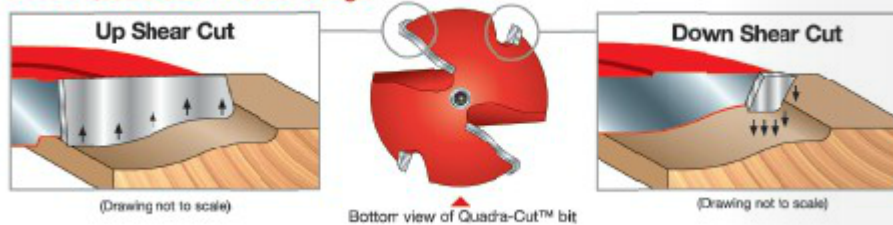


Freud Quadra-Cut™ Raised Panel Bits

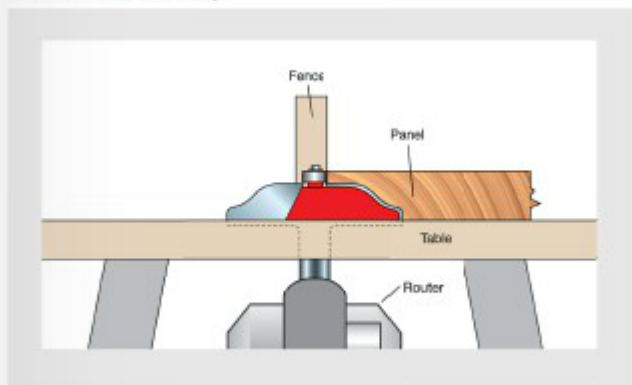
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Application: Ideal for creating raised panels for doors and paneling, as well as decorative tops, plaques, and molding (see video below for more information on Quadra-Cut™ Design) -Revolutionary design combines two small wings that cut downward to shear the top edge for a splinter-free surface, and two large wings that shear upward for a smooth finish. -Use 1/2" height for 5/8" stock. Use 5/8" height for 3/4" stock. -Cuts all composition materials, plywoods, hardwoods, and softwoods. -Use on table-mounted portable routers

Freud's Quadra-Cut™ 4 Cutter Design



Raised Panel Setup



Item #	Manufacturer	Cut Height, Length, or Width	Diameter	Minor Height	Overall Length	R1/Radius	R2/Radius	Shank	Small Diameter	Price
99-510	Freud Tools	5/8 in	2 3/4 in	7/32 in	2 1/2 in	35/64 in	1/8 in	1/2 in	N/A	\$101.36
99-511	Freud Tools	5/8 in	2 3/4 in	15/64 in	2 1/2 in	N/A	N/A	1/2 in	1 1/8 in	\$101.36
99-512	Freud Tools	5/8 in	2 3/4 in	17/64 in	2 1/2 in	13/64 in	N/A	1/2 in	1 1/4 in	\$101.36
99-513	Freud Tools	5/8 in	2 3/4 in	15/64 in	2 1/2 in	7/16 in	N/A	1/2 in	N/A	\$101.36
99-515	Freud Tools	5/8 in	3 1/2 in	5/32 in	2 1/2 in	N/A	N/A	1/2 in	1 1/4 in	\$104.32
99-516	Freud Tools	1/2 in	3 1/2 in	5/32 in	2 1/2 in	N/A	N/A	1/2 in	1 1/4 in	\$108.81
99-518	Freud Tools	5/8 in	3 1/2 in	5/64 in	2 1/2 in	1 1/2 in	N/A	1/2 in	N/A	\$104.32
99-519	Freud Tools	1/2 in	3 1/2 in	5/64 in	2 1/2 in	1 1/2 in	N/A	1/2 in	N/A	\$125.20
99-520	Freud Tools	5/8 in	3 1/2 in	7/32 in	2 1/2 in	25/32 in	5/32 in	1/2 in	N/A	\$104.32
99-521	Freud Tools	1/2 in	3 1/2 in	N/A	2 1/2 in	1 3/16 in	5/32 in	1/2 in	N/A	\$93.87
99-522	Freud Tools	5/8 in	3 1/2 in	N/A	2 1/2 in	15/64 in	N/A	1/2 in	1 1/4 in	\$101.36
99-523	Freud Tools	1/2 in	3 1/2 in	N/A	2 1/2 in	5/32 in	N/A	1/2 in	1 1/4 in	\$93.87