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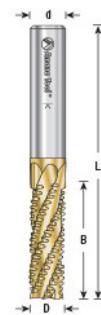
Amana Tool ZrN Coated CNC Honeycomb Hogger & Composite Cutting Solid Carbide Spiral Router Bits

Thank you for shopping with us! Amana Tool ZrN Coated CNC Honeycomb Hogger & Composite Cutting Solid Carbide Spiral Router Bits designed to cut a large variety of honeycomb materials, hogger geometry is excellent for shredding and chip evacuation while maintaining a smooth surface. Amana Tool's "hogger" style routers for honeycomb composites incorporate a precision-ground "knuckle" profile, allowing a freer-cutting action that reduces power requirements and less sidewall pressure in low output spindles while giving impressive gains in feed-rates. ZrN coating greatly enhances durability in highly abrasive composites. **Excellent for cutting:** Honeycomb, Composite Materials, Acrylonitrile-Butadiene-Styrene (ABS), Lexan™ **Warning:** Maximum RPM = 25,000 **Benefits of ZrN Coating:**

- Creates a harder and tougher cutting edge, allows for a prolonged cutting edge life, and helps to prevent the build-up of material in the flutes while cutting
- High resistance to wear
- Extended tool life
- Less friction & heat buildup

Please note: For optimal results and to extend tool life, please use mist lubricant system or air cooling. Please inspect cut and adjust

accordingly. 



ZrN COATED BITS



Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Flute	Overall Length	Shank	Price
46306	Amana Tool	1/4 in	1 1/4 in	6	4 in	1/4 in	\$87.00
46309	Amana Tool	1/2 in	3 in	8	6 in	1/2 in	\$173.91
46305	Amana Tool	3/8 in	2 in	8	4 in	3/8 in	\$108.69
40304	Amana Tool	1/8 in	13/16 in	6	2 1/2 in	1/8 in	\$58.78
40305	Amana Tool	1/4 in	3/4 in	6	4 in	1/4 in	\$