Edge of Arlington Saw & Tool, Inc.

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Amana Tool ZrN Coated CNC Soft Aluminum Cutting Solid Carbide Router Bits

Thank you for shopping with us!

Amana Tool ZrN Coated CNC Soft Aluminum Cutting Solid Carbide Router Bits, designed to cut soft grades of aluminum sheet (3003 grade) to achieve a satisfactory finished edge.

Excellent for Cutting

- Aluminum sheet (3003 grade)
- Brass
- Bronze
- Copper
- Gold
- Silver
- Acrylonitrile-Butadiene-Styrene (ABS)
- Aluminum 5052
- Fomex® with Aluminum Face
- Polycarbonate (Lexan™)†
- $\bullet \ \ \text{†Recommendation: Use the slowest suggested feed rates and the shortest bits necessary for cutting and routing Lexan^{\text{\tiny M}}.$

Benefits of ZrN Coating

- Creates a harder and tougher cutting edge, allows for a prolonged cutting edge life, and helps to prevent the build-up of material in the flutes while cutting
- High resistance to wear
- Extended tool life
- Less friction & heat buildup



Item #	Manufacturer	Diameter	Flute Geometry	Cut Height, Length, or Width	Flute	Overall Length	Shank	RPM	Price
51450	Amana Tool	3/16 in	Upcut	1/4 in	1	2 in	1/4 in	28,000 Max RPM	\$71.66
51452	Amana Tool	1/4 in	Upcut	1/4 in	1	2 in	1/4 in	28,000 Max RPM	\$56.21