Edge of Arlington Saw & Tool, Inc.

124 South Collins Arlington, TX 76010

Phone:817-461-7171 • Fax: 817-795-6651

Toll Free: 888-461-7171 Email: <u>info@eoasaw.com</u> Website: www.eoasaw.com



Amana Tool ZrN Coated Chamfer Edge, Aluminum Cutting CNC End Mill Solid Carbide Router Bits

Thank you for shopping with us!

Designed to route a finished appearance into aluminum, brass, copper & non-ferrous metals in one pass, these Amana Tool ZrN Coated Chamfer Edge, Aluminum Cutting CNC End Mill Solid Carbide Router Bits utilize the 'O' flute up-cut design for a super-clean finish. By combining the upcut design along with the 45° chamfer or the common 3/32" convex radius, you can maximize your efficiency by routing one single pass. **Excellent for cutting:**

- Aluminum
- Aluminum 5052
- Brass
- Copper
- Gold
- Non-Ferrous Metal
- Silver
- Acrylonitrile-Butadiene-Styrene (ABS)
- Fomex® with Aluminum Face
- Lexan[™]

The Zirconium Nitride (ZrN) coating creates a harder and tougher cutting ceramic over carbide edge, allowing for a prolonged cutting edge life, and helps to prevent the build-up/galling of material in the flutes while cutting. Amana's combination end mill/router bits offer the flexibility to cut the radius along with the proven performance of the up-cut



design for superior chip ejection.

Item #	Manufacturer	Diameter	Flute Geometry	Cut Height, Length, or Width	Flute	Overall Length	Shank	Туре	Price
51625	Amana Tool	3/16 in	Upcut	3/32 in	1	2 in	1/4 in	Chamfer	\$55.58
51627	Amana Tool	3/16 in	Upcut	1/8 in	1	2 in	1/4 in	Chamfer	\$56.85