

## Edge of Arlington Saw & Tool, Inc.

124 South Collins  
Arlington, TX 76010

Phone: 817-461-7171 • Fax: 817-795-6651  
Toll Free: 888-461-7171  
Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
Website: [www.eoasaw.com](http://www.eoasaw.com)



### Amana Tool AMS Series ALTiN Coated Steel, Stainless Steel & Non Ferrous Metal Cutting Packs

Thank you for shopping with us!

These Amana Tool AMS Series ALTiN Coated Steel, Stainless Steel & Non Ferrous Metal Cutting Packs are manufactured from our exclusive ultra-fine micrograin carbide and feature a 30 degree Center Cutting Mill End, a corner chamfer (for extra strength), upcut design, and, most important, Aluminum Titanium Nitride (ALTiN) coating for superior cut quality.

Excellent for cutting: Stainless Steel, Steel, Cast Iron, Composites, Low Carbon Steel, Magnesium, Plastics, Super Alloys Titanium (up to 40HRc Hardness).

***These bits are perfect for the signmaking industry.*** Our special carbide grade combined with the ALTiN coating gives amazing performance. The unique corner chamfer gives the bits great strength.

ALTiN coating has many benefits:

- Extra wear resistance
- Allows for faster feed and speed rates
- Cutting edge protected from wear
- Better chip evacuation
- Less heat build up
- Superior cutting quality and extended tool life

**WARNING:** Inspect cut quality and adjust feed and speed accordingly. Care should be taken to observe proper feeds and speeds according to the workpiece material to avoid damage. Note: For optimal results and extended tool life use mist lubricant system or air cooling.

Item #	Manufacturer	Includes	Part Desc	Note	No. of Pieces	Price
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AMS-154 Amana Tool	AlTiN-Coated 4-Pack: 51461, 51463, 51465, 51467	AlTiN Coated Solid Carbide Spiral Router Bits	These bits are perfect for the signmaking industry	4	\$185.09
AMS-156 Amana Tool	AlTiN-Coated 3-Pack: 51460, 51462, 51464	AlTiN Coated Solid Carbide Spiral Router Bits	These bits are perfect for the signmaking industry	3	\$