

## Edge of Arlington Saw & Tool, Inc.

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### Amana Tool Industrial High Speed Steel CNC Extended Reach Foam Cutting

Thank you for shopping with us!

Titanium-coated Nitride (TiN) coating increases strength and durability. TiN-coated bits harden and protect the cutting edges, and help smooth the flutes for improved chip ejection.

TiN-coated CNC foam tools let you achieve depth and precision for thick foam carving applications. Ensure your foam projects are milled with accuracy and high detail, deep cuts in thick materials in fewer passes.

#### Max RPM: 6,000

Excellent for Cutting:

- Foam
- Expanded Polyethylene Foam
- Extruded Polystyrene Foam (XPS)
- PALFOAM™
- Acrylonitrile-Butadiene-Styrene (ABS)
- Aluminum Alloys
- Crosslinked Polyethylene Foam (XLPE)
- Ethafoam\*\*
- Ethylene-vinyl Acetate Foam (EVA)
- Expanded Polypropylene (EPP)\*
- Expanded Polystyrene (EPS)
- Flexible Polyurethane Foam (FPF)
- Fomex®
- Polycarbonate (Lexan™)†
- Plastics
- Polyethylene Foam\*\*
- Polylam\*\*
- Polyurethane Foam
- Wood

\*Expanded polypropylene (EPP) is a foam form of polypropylene.

\*\*Ethafoam Polyethylene and Polylam are durable flexible closed-cell foams with excellent memory.

†Recommendation: Use the slowest suggested feed rates and the shortest bits necessary for cutting and routing Lexan™.

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Flute Geometry	Flute	Overall Length	Radius	Shank	Type	Price
HSS1202	Amana Tool	1/4 in	4 in	Upcut	4	6 in	1/8 in	1/4 in	Ball End	<b>\$100.65</b>
HSS1204	Amana Tool	1/2 in	6 in	Upcut	4	8 in	1/4 in	1/2 in	Ball End	<b>\$152.17</b>
HSS1212	Amana Tool	1/4 in	4 in	Upcut	4	6 in	N/A	1/4 in	Square End	<b>\$100.65</b>
HSS1214	Amana Tool	1/2 in	6 in	Upcut	4	8 in	N/A	1/2 in	Square End	<b>\$152.17</b>
HSS1200	Amana Tool	1/4 in	4 in	Upcut	4	6 in	1/8 in	3/8 in	Ball End	<b>\$122.88</b>
HSS1210	Amana Tool	1/4 in	4 in	Upcut	4	6 in	N/A	3/8 in	Square End	<b>\$122.88</b>
HSS1215	Amana Tool	1/2 in	6 in	Upcut	4	10 in	N/A	1/2 in	Square End	<b>\$163.06</b>
HSS1216	Amana Tool	3/4 in	10 in	Upcut	4	12 in	N/A	.750 in	Square End	<b>\$208.69</b>