Edge of Arlington Saw & Tool, Inc.

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TiCN Coating

Viking Drill & Tool HSS Heavy Duty Jobber Length NAS 907B Type 240-ACN Carbon Nitride: Wire

Thank you for shopping with us!

• Heavy-duty construction for drilling in tougher materials • Manufactured from premium high-speed steel • 135° split point is selfcentering for reducing thrust and easier penetration • Provides exceptional oxidation resistance and extreme hardness • TiCN is harder and has a lower coefficient of friction than TiN coating • Recommended where moderate temperatures are generated • Manufactured to NAS 907B aerospace specification TiCN Coating -Titanium carbide nitride (TiCN) coating raises cutting surface hardness, greatly increasing resistance to wear.

| Item # | Manufacturer | Flute | Wire | Overall Length | Unit Price | Pack Quantity | Price |
|--------|---------------------|------------------------|------|-----------------------|------------|---------------|---------|
| 80552 | Viking Drill & Tool | 2 5/8 in flute length | 1 | 3 7/8 in | \$7.54 | 6 | \$45.24 |
| 80562 | Viking Drill & Tool | 2 5/8 in flute length | 2 | 3 7/8 in | \$7.54 | 6 | \$45.24 |
| 80572 | Viking Drill & Tool | 2 1/2 in flute length | 3 | 3 3/4 in | \$7.24 | 6 | \$43.44 |
| 80582 | Viking Drill & Tool | 2 1/2 in flute length | 4 | 3 3/4 in | \$7.24 | 6 | \$43.44 |
| 80592 | Viking Drill & Tool | 2 1/2 in flute length | 5 | 3 3/4 in | \$7.24 | 6 | \$43.44 |
| 80602 | Viking Drill & Tool | 2 1/2 in flute length | 6 | 3 3/4 in | \$7.24 | 6 | \$43.44 |
| 80612 | Viking Drill & Tool | 2 7/16 in flute length | 7 | 3 5/8 in | \$6.86 | 6 | \$41.16 |
| 80622 | Viking Drill & Tool | 2 7/16 in flute length | 8 | 3 5/8 in | \$6.86 | 6 | \$41.16 |
| 80632 | Viking Drill & Tool | 2 7/16 in flute length | 9 | 3 5/8 in | \$6.86 | 6 | \$41.16 |

| 80642 | Viking Drill & Tool | 2 7/16 in flute length | 10 | 3 5/8 in | \$6.80 | 6 | \$40.80 |
|-------|---------------------|------------------------|----|----------|--------|---|---------|
| 80652 | Viking Drill & Tool | 2 5/16 in flute length | 11 | 3 1/2 in | \$6.58 | 6 | \$39.48 |
| 80662 | Viking Drill & Tool | 2 5/16 in flute length | 12 | 3 1/2 in | \$6.58 | 6 | \$39.48 |
| 80672 | Viking Drill & Tool | 2 5/16 in flute length | 13 | 3 1/2 in | \$5.10 | 6 | \$30.60 |
| 80682 | Viking Drill & Tool | 2 3/16 in flute length | 14 | 3 3/8 in | \$5.10 | 6 | \$30.60 |
| 80692 | Viking Drill & Tool | 2 3/16 in flute length | 15 | 3 3/8 in | \$5.10 | 6 | \$30.60 |
| 80702 | Viking Drill & Tool | 2 3/16 in flute length | 16 | 3 3/8 in | \$5.10 | 6 | \$30.60 |
| 80712 | Viking Drill & Tool | 2 3/16 in flute length | 17 | 3 3/8 in | \$5.10 | 6 | \$30.60 |
| 80722 | Viking Drill & Tool | 2 1/8 in flute length | 18 | 3 1/4 in | \$4.76 | 6 | \$28.56 |
| 80732 | Viking Drill & Tool | 2 1/8 in flute length | 19 | 3 1/4 in | \$4.76 | 6 | \$28.56 |
| 80742 | Viking Drill & Tool | 2 1/8 in flute length | 20 | 3 1/4 in | \$4.76 | 6 | \$28.56 |
| 80752 | Viking Drill & Tool | 2 1/8 in flute length | 21 | 3 1/4 in | \$4.60 | 6 | \$27.60 |
| 80762 | Viking Drill & Tool | 2 in flute length | 22 | 3 1/8 in | \$4.60 | 6 | \$27.60 |
| 80772 | Viking Drill & Tool | 2 in flute length | 23 | 3 1/8 in | \$4.56 | 6 | \$27.36 |
| 80782 | Viking Drill & Tool | 2 in flute length | 24 | 3 1/8 in | \$4.56 | 6 | \$27.36 |
| 80792 | Viking Drill & Tool | 1 7/8 in flute length | 25 | 3 in | \$4.50 | 6 | \$27.00 |
| 80802 | Viking Drill & Tool | 1 7/8 in flute length | 26 | 3 in | \$4.50 | 6 | \$27.00 |
| 80812 | Viking Drill & Tool | 1 7/8 in flute length | 27 | 3 in | \$4.50 | 6 | \$27.00 |
| 80822 | Viking Drill & Tool | 1 3/4 in flute length | 28 | 2 7/8 in | \$4.28 | 6 | \$25.68 |
| 80832 | Viking Drill & Tool | 1 3/4 in flute length | 29 | 2 7/8 in | \$4.28 | 6 | \$25.68 |
| 80842 | Viking Drill & Tool | 1 5/8 in flute length | 30 | 2 3/4 in | \$4.28 | 6 | \$25.68 |
| 80852 | Viking Drill & Tool | 1 5/8 in flute length | 31 | 2 3/4 in | \$3.74 | 6 | \$22.44 |
| 80862 | Viking Drill & Tool | 1 5/8 in flute length | 32 | 2 3/4 in | \$3.74 | 6 | \$22.44 |
| 80872 | Viking Drill & Tool | 1 1/2 in flute length | 33 | 2 5/8 in | \$3.74 | 6 | \$22.44 |
| | | | | | | | |

| 80882 | Viking Drill & Tool | 1 1/2 in flute length | 34 | 2 5/8 in | \$3.74 | 6 | 5 | \$22.44 |
|-------|---------------------|------------------------|----|----------|--------|---|--|---------|
| 80892 | Viking Drill & Tool | 1 1/2 in flute length | 35 | 2 5/8 in | \$3.74 | 6 | | \$22.44 |
| 80902 | Viking Drill & Tool | 1 7/16 in flute length | 36 | 2 1/2 in | \$3.74 | 6 | · · · · · · · · · · · · · · · · · · · | \$22.44 |
| 80912 | Viking Drill & Tool | 1 7/16 in flute length | 37 | 2 1/2 in | \$3.74 | 6 | ? | \$22.44 |
| 80922 | Viking Drill & Tool | 1 7/16 in flute length | 38 | 2 1/2 in | \$3.74 | 6 | <u>ب</u> | \$22.44 |
| 80932 | Viking Drill & Tool | 1 3/8 in flute length | 39 | 2 3/8 in | \$3.74 | 6 | 2 | \$22.44 |
| 80942 | Viking Drill & Tool | 1 3/8 in flute length | 40 | 2 3/8 in | \$3.74 | 6 | 9 | \$22.44 |
| 80952 | Viking Drill & Tool | 1 3/8 in flute length | 41 | 2 3/8 in | \$3.74 | 6 | · · · · · · · · · · · · · · · · · · · | \$22.44 |
| 80962 | Viking Drill & Tool | 1 1/4 in flute length | 42 | 2 1/4 in | \$3.74 | 6 | ? | \$22.44 |
| 80972 | Viking Drill & Tool | 1 1/4 in flute length | 43 | 2 1/4 in | \$3.74 | 6 | • | \$22.44 |
| 80982 | Viking Drill & Tool | 1 1/8 in flute length | 44 | 2 1/8 in | \$3.74 | 6 | ······································ | \$22.44 |
| 80992 | Viking Drill & Tool | 1 1/8 in flute length | 45 | 2 1/8 in | \$3.74 | 6 | · · · · · · · · · · · · · · · · · · · | \$22.44 |
| 81002 | Viking Drill & Tool | 1 1/8 in flute length | 46 | 2 1/8 in | \$3.74 | 6 | <u>ب</u> | \$22.44 |
| 81012 | Viking Drill & Tool | 1 in flute length | 47 | 2 in | \$3.74 | 6 | ······································ | \$22.44 |
| 81022 | Viking Drill & Tool | 1 in flute length | 48 | 2 in | \$3.74 | 6 | ? | \$22.44 |
| 81032 | Viking Drill & Tool | 1 in flute length | 49 | 2 in | \$3.74 | 6 | <u>{</u> | \$22.44 |
| 81042 | Viking Drill & Tool | 1 in flute length | 50 | 2 in | \$3.74 | 6 | | \$22.44 |
| 81052 | Viking Drill & Tool | 1 in flute length | 51 | 2 in | \$3.74 | 6 | <u>{</u> | \$22.44 |
| 81062 | Viking Drill & Tool | 7/8 in flute length | 52 | 1 7/8 in | \$3.74 | 6 | { | \$22.44 |
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