

Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Straight Flute Hand Tap Sets Type 35 - Taper, Plug, Bottoming: Bright Finish

Thank you for shopping with us!

Straight Flute Hand Taps - Taper, Plug, Bottoming Ground Thread - High Speed Steel

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping

Includes one each taper, plug, and bottoming tap.

PRODUCT TIPS

Tap Wrenches:

They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



Taper Tap

This section cuts full-size thread



Plug Tap

This section cuts full-size thread



Bottoming Tap

This section cuts full-size thread



Item #	Manufacturer	Flute	Includes	Size	Pitch Diameter Limit	Price
54744	Viking Drill & Tool	3	Includes one each taper, plug, and bottoming tap.	3.0-0.50 mm	D3	\$18.32
54764	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	4.0-0.70 mm	D4	\$17.34
54784	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	5.0-0.80 mm	D4	\$15.10

54794	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	6.0-1.00 mm	D5	\$18.56
54804	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	7.0-1.00 mm	D5	\$17.44
54814	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	8.0-1.00 mm	D5	\$19.52
54824	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	8.0-1.25 mm	D5	\$20.24
54834	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	10.0-1.25 mm	D5	\$32.69
54844	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	10.0-1.50 mm	D6	\$32.70
54854	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	12.0-1.25 mm	D5	\$54.70
54864	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	12.0-1.75 mm	D6	\$38.56
54874	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	14.0-1.50 mm	D6	\$57.84
54884	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	14.0-2.00 mm	D7	\$57.84
54894	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	16.0-1.50 mm	D6	\$71.01
54904	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	16.0-2.00 mm	D7	\$71.01
54924	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	18.0-2.50 mm	D7	\$129.63
54934	Viking Drill & Tool	4	Includes one each taper, plug, and bottoming tap.	20.0-2.50 mm	D7	\$129.63