

Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Fractional Spiral Flute Semi-Bottoming Taps - 52° Spiral Type 39 Bright Finish: Metric

Thank you for shopping with us
Bright Finish recommended in aluminum, zinc, copper, wood refrigeration die casting, auto hardware, and epoxy-based plastics.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes
• Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

Item #	D / H / GH Limit	Flute	Size	Manufacturer	Price
69312	D3	2	3.00 x .50	Viking Drill & Tool	\$26.44
69322	D4	2	3.50 x .60	Viking Drill & Tool	\$23.04

69332	D4	3	4.00 x .70	Viking Drill & Tool	\$23.04
69342	D4	3	4.50 x .75	Viking Drill & Tool	\$22.16
69352	D4	3	5.00 x .80	Viking Drill & Tool	\$23.04
69362	D5	3	6.00 x 1.00	Viking Drill & Tool	\$23.04
69372	D5	3	8.00 x 1.25	Viking Drill & Tool	\$26.44
69382	D6	3	10.00 x 1.50	Viking Drill & Tool	\$43.50
69392	D6	3	12.00 x 1.75	Viking Drill & Tool	\$53.28