Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Fractional Spiral Flute Semi-Bottoming Taps - 52° Spiral Type 37 Bright Finish

Thank you for shopping with us!
Bright Finish recommended in aluminum, zinc, copper, wood, refrigeration die casting, auto hardware, and epoxy-based plastics.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole.

52º Helix Angle - Can be used for plug or bottoming applications •Allows for threading close to bottom or blind holes
•Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

Item #	D / H / GH Limit	Flute	Size	Manufacturer	Price
52852	H2	2	3--48	Viking Drill & Tool	**$23.30**
52862	H2	2	3--56	Viking Drill & Tool	**$25.96**
52872	H2	2	4--40	Viking Drill & Tool	**$18.70**
52882	H2	2	4--48	Viking Drill & Tool	**$21.62**

52892	H2	2	5--40	Viking Drill & Tool	**$18.70**
52902	H2	2	5--44	Viking Drill & Tool	**$21.62**
52912	H3	2	6--32	Viking Drill & Tool	**$13.54**
52922	H2	2	6--40	Viking Drill & Tool	**$17.74**
52932	H3	3	8--32	Viking Drill & Tool	**$13.92**
52942	H2	3	8--36	Viking Drill & Tool	**$17.74**
52952	H3	3	10--24	Viking Drill & Tool	**$14.54**
52962	H3	3	10--32	Viking Drill & Tool	**$14.54**
52972	H3	3	12--24	Viking Drill & Tool	**$17.74**
52982	H3	3	12--28	Viking Drill & Tool	**$17.74**
52992	H3	3	1/4--20	Viking Drill & Tool	**$15.18**
53002	H3	3	1/4--28	Viking Drill & Tool	**$15.18**
53012	H3	3	5/16--18	Viking Drill & Tool	**$18.52**
53022	H3	3	5/16--24	Viking Drill & Tool	**$18.52**
53032	H3	3	3/8--16	Viking Drill & Tool	**$20.26**
53042	H3	3	3/8--24	Viking Drill & Tool	**$21.60**
53052	H3	3	7/16--14	Viking Drill & Tool	**$35.40**
53062	H3	3	7/16--20	Viking Drill & Tool	**$35.40**
53072	H3	3	1/2--13	Viking Drill & Tool	**$41.76**
53082	H3	3	1/2--20	Viking Drill & Tool	**$41.76**
53092	H3	4	9/16--12	Viking Drill & Tool	**$72.30**
53112	H3	4	5/8--11	Viking Drill & Tool	**$77.46**
53122	H3	4	5/8--18	Viking Drill & Tool	**$77.46**
53132	H3	4	3/4--10	Viking Drill & Tool	**$113.74**

53142	H3	4	3/4--16	Viking Drill & Tool	**$113.74**
53102	H3	4	9/16--18	Viking Drill & Tool	**$72.30**