Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Fractional Spiral Flute Semi-Bottoming Taps - 52° Spiral Type 37-ACN Titanium Carbon Nitride

Thank you for shopping with us!
Titanium Carbon Nitride coating raises cutting surface hardness, greatly increasing resistance to wear.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole.
52º Helix Angle - Can be used for plug or bottoming applications •Allows for threading close to bottom or blind holes •Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

Item #	D / H / GH Limit	Flute	Size	Manufacturer	Price
52854	H2	2	3--48	Viking Drill & Tool	**$29.24**
52864	H2	2	3--56	Viking Drill & Tool	**$31.96**
52874	H2	2	4--40	Viking Drill & Tool	**$24.50**

52884	H2	2	4--48	Viking Drill & Tool	**$27.52**
52894	H2	2	5--40	Viking Drill & Tool	**$24.50**
52904	H2	2	5--44	Viking Drill & Tool	**$27.52**
52914	H3	2	6--32	Viking Drill & Tool	**$22.48**
52924	H2	2	6--40	Viking Drill & Tool	**$26.82**
52934	H3	3	8--32	Viking Drill & Tool	**$22.88**
52944	H2	3	8--36	Viking Drill & Tool	**$26.82**
52954	H3	3	10--24	Viking Drill & Tool	**$23.50**
52964	H3	3	10--32	Viking Drill & Tool	**$23.50**
52974	H3	3	12--24	Viking Drill & Tool	**$26.82**
52984	H3	3	12--28	Viking Drill & Tool	**$26.82**
52994	H3	3	1/4--20	Viking Drill & Tool	**$24.18**
53004	H3	3	1/4--28	Viking Drill & Tool	**$24.18**
53014	H3	3	5/16--18	Viking Drill & Tool	**$29.00**
53024	H3	3	5/16--24	Viking Drill & Tool	**$29.00**
53034	H3	3	3/8--16	Viking Drill & Tool	**$30.80**
53044	H3	3	3/8--24	Viking Drill & Tool	**$32.14**
53054	H3	3	7/16--14	Viking Drill & Tool	**$48.02**
53064	H3	3	7/16--20	Viking Drill & Tool	**$48.02**
53074	H3	3	1/2--13	Viking Drill & Tool	**$54.58**
53084	H3	3	1/2--20	Viking Drill & Tool	**$54.58**
53104	H3	4	9/16--12	Viking Drill & Tool	**$90.44**
53114	H3	4	5/8--11	Viking Drill & Tool	**$94.76**
53124	H3	4	5/8--18	Viking Drill & Tool	**$94.76**

53134	H3	4	3/4--10	Viking Drill & Tool	**$133.68**
53144	H3	4	3/4--16	Viking Drill & Tool	**$133.68**
50094	H3	4	9/16--18	Viking Drill & Tool	**$126.38**