

Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Fractional Spiral Flute Semi-Bottoming Taps - 30° Spiral Type 38-UBN Titanium Nitride: Metric

Thank you for shopping with us!

Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix Flutes - Ground Thread
- High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole - 30° Helix Angle - Used where chip disposal is a problem • Spiral flute design effectively draws chips out of the hole • Recommended when tapping blind or through holes in a variety of materials.

Item #	Manufacturer	D / H / GH Limit	Flute	Size	Price
69013	Viking Drill & Tool	D3	2	3.00 x .50	\$29.58
69023	Viking Drill & Tool	D4	2	3.50 x .60	\$28.83
69033	Viking Drill & Tool	D4	3	4.00 x .70	\$28.83
69043	Viking Drill & Tool	D4	3	4.50 x .75	\$27.97

69053	Viking Drill & Tool	D4	3	5.00 x .80	\$28.83
69063	Viking Drill & Tool	D5	3	6.00 x 1.00	\$28.83
69073	Viking Drill & Tool	D5	3	8.00 x 1.25	\$33.18
69083	Viking Drill & Tool	D6	3	10.00 x 1.50	\$50.94
69093	Viking Drill & Tool	D6	3	12.00 x 1.75	\$60.37