Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Fractional Spiral Flute Semi-Bottoming Taps - 30° Spiral Type 38-ACN Titanium Carbon Nitride: Metric

Thank you for shopping with us!
Titanium Carbon Nitride coating raises cutting surface hardness, greatly increasing resistance to wear.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole - 30º Helix Angle - Used where chip disposal is a problem •Spiral flute design effectively draws chips out of the hole •Recommended when tapping blind or through holes in a variety of materials.

Item #	Manufacturer	D / H / GH Limit	Flute	Size	Price
69014	Viking Drill & Tool	D3	2	3.00 x .50	**$30.78**
69024	Viking Drill & Tool	D4	2	3.50 x .60	**$30.80**
69034	Viking Drill & Tool	D4	3	4.00 x .70	**$30.80**
69044	Viking Drill & Tool	D4	3	4.50 x .75	**$29.94**

69054	Viking Drill & Tool	D4	3	5.00 x .80	**$30.80**
69064	Viking Drill & Tool	D5	3	6.00 x 1.00	**$30.80**
69074	Viking Drill & Tool	D5	3	8.00 x 1.25	**$35.44**
69084	Viking Drill & Tool	D6	3	10.00 x 1.50	**$53.60**
69094	Viking Drill & Tool	D6	3	12.00 x 1.75	**$63.04**