

Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Super Premium Ultra Bor Type 240-UB Jobber Length Drills: Wire

Thank you for shopping with us!

Ultra Bor Super Premium - 135° split point for fast penetration and accurate starting without a center punch. Precision ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity—low temperature stress relief improves lubricity and toughness. Manufactured to NAS 907B specification from Premium Hi-Molybdenum Steel. Drills are heat-treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications. Sizes smaller than #52 have non-split points. Ultra Bor will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.

Item #	Wire	Flute	Overall Length	Manufacturer	Unit Price	Pack Quantity	Price
38940	1	2/58 in flute length	3 7/8 in	Viking Drill & Tool	\$3.50	12	\$42.00
38950	2	2/58 in flute length	3 7/8 in	Viking Drill & Tool	\$3.50	12	\$42.00
38960	3	2 1/2 in flute length	3 3/4 in	Viking Drill & Tool	\$3.24	12	\$38.88
38970	4	2 1/2 in flute length	3 3/4 in	Viking Drill & Tool	\$3.24	12	\$38.88
38980	5	2 1/2 in flute length	3 3/4 in	Viking Drill & Tool	\$3.24	12	\$38.88
38990	6	2 1/2 in flute length	3 3/4 in	Viking Drill & Tool	\$3.24	12	\$38.88

39000	7	2 7/16 in flute length	3 5/8 in	Viking Drill & Tool	\$2.84	12	\$34.08
39010	8	2 7/16 in flute length	3 5/8 in	Viking Drill & Tool	\$2.84	12	\$34.08
39020	9	2 7/16 in flute length	3 5/8 in	Viking Drill & Tool	\$2.84	12	\$34.08
39030	10	2 7/16 in flute length	3 5/8 in	Viking Drill & Tool	\$2.80	12	\$33.60
39040	11	2 5/16 in flute length	3 1/2 in	Viking Drill & Tool	\$2.56	12	\$30.72
39050	12	2 5/16 in flute length	3 1/2 in	Viking Drill & Tool	\$2.56	12	\$30.72
39060	13	2 5/16 in flute length	3 1/2 in	Viking Drill & Tool	\$2.50	12	\$30.00
39070	14	2 3/16 in flute length	3 3/8 in	Viking Drill & Tool	\$2.50	12	\$30.00
39080	15	3 3/16 in flute length	3 3/8 in	Viking Drill & Tool	\$2.50	12	\$30.00
39090	16	4 3/16 in flute length	3 3/8 in	Viking Drill & Tool	\$2.50	12	\$30.00
39100	17	5 3/16 in flute length	3 3/8 in	Viking Drill & Tool	\$2.50	12	\$30.00
39110	18	2 1/8 in flute length	3 1/4 in	Viking Drill & Tool	\$2.16	12	\$25.92
39120	19	2 1/8 in flute length	3 1/4 in	Viking Drill & Tool	\$2.16	12	\$25.92
39130	20	2 1/8 in flute length	3 1/4 in	Viking Drill & Tool	\$2.16	12	\$25.92
39140	21	2 1/8 in flute length	3 1/4 in	Viking Drill & Tool	\$2.00	12	\$24.00
39150	22	2 in flute length	3 1/8 in	Viking Drill & Tool	\$2.00	12	\$24.00
39160	23	3 in flute length	3 1/8 in	Viking Drill & Tool	\$1.96	12	\$23.52
39170	24	4 in flute length	3 1/8 in	Viking Drill & Tool	\$1.96	12	\$23.52
39180	25	1 7/8 in flute length	3 in	Viking Drill & Tool	\$1.86	12	\$22.32
39190	26	1 7/8 in flute length	3 in	Viking Drill & Tool	\$1.86	12	\$22.32
39200	27	1 7/8 in flute length	3 in	Viking Drill & Tool	\$1.86	12	\$22.32
39210	28	1 3/4 in flute length	2 7/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
39220	29	1 3/4 in flute length	2 7/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
39230	30	1 5/8 in flute length	2 3/4 in	Viking Drill & Tool	\$1.70	12	\$20.40

92310	31	1 5/8 in flute length	2 3/4 in	Viking Drill & Tool	\$1.70	12	\$20.40
92300	32	1 5/8 in flute length	2 3/4 in	Viking Drill & Tool	\$1.70	12	\$20.40
92290	33	1 1/2 in flute length	2 5/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
92280	34	1 1/2 in flute length	2 5/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
92270	35	1 1/2 in flute length	2 5/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
92260	36	1 7/16 in flute length	2 1/2 in	Viking Drill & Tool	\$1.70	12	\$20.40
92250	37	1 7/16 in flute length	2 1/2 in	Viking Drill & Tool	\$1.70	12	\$20.40
92240	38	1 7/16 in flute length	2 1/2 in	Viking Drill & Tool	\$1.70	12	\$20.40
92230	39	1 3/8 in flute length	2 3/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
92220	40	1 3/8 in flute length	2 3/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
88420	41	1 3/8 in flute length	2 3/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
88410	42	1 1/4 in flute length	2 1/4 in	Viking Drill & Tool	\$1.70	12	\$20.40
88400	43	1 1/4 in flute length	2 1/4 in	Viking Drill & Tool	\$1.70	12	\$20.40
88390	44	1 1/8 in flute length	2 1/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
88380	45	1 1/8 in flute length	2 1/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
88370	46	1 1/8 in flute length	2 1/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
88360	47	1 in flute length	2 in	Viking Drill & Tool	\$1.70	12	\$20.40
88350	48	1 in flute length	2 in	Viking Drill & Tool	\$1.70	12	\$20.40
88340	49	1 in flute length	2 in	Viking Drill & Tool	\$1.70	12	\$20.40
88330	50	1 in flute length	2 in	Viking Drill & Tool	\$1.70	12	\$20.40
88320	51	1 in flute length	2 in	Viking Drill & Tool	\$1.70	12	\$20.40
88310	52	7/8 in flute length	1 7/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
88300	53	7/8 in flute length	1 7/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
88290	54	7/8 in flute length	1 7/8 in	Viking Drill & Tool	\$1.70	12	\$20.40

88280	55	7/8 in flute length	1 7/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
88270	56	3/4 in flute length	1 3/4 in	Viking Drill & Tool	\$1.70	12	\$20.40
88260	57	3/4 in flute length	1 3/4 in	Viking Drill & Tool	\$1.70	12	\$20.40
88250	58	11/16 in flute length	1 5/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
88240	59	11/16 in flute length	1 5/8 in	Viking Drill & Tool	\$1.70	12	\$20.40
88230	60	11/16 in flute length	1 5/8 in	Viking Drill & Tool	\$1.70	12	\$20.40