

Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Super Premium Ultra Bor Type 240-UB Jobber Length Drills: Fractional

Thank you for shopping with us!

Ultra Bor Super Premium - 135° split point for fast penetration and accurate starting without a center punch. Precision ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity—low temperature stress relief improves lubricity and toughness. Manufactured to NAS 907B specification from Premium Hi-Molybdenum Steel. Drills are heat-treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications. Sizes smaller than #52 have non-split points. Ultra Bor will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.

Item #	Diameter	Flute	Overall Length	Manufacturer	Unit Price	Pack Quantity	Price
05600	3/32 in	1 1/4 in flute length	2 1/4 in	Viking Drill & Tool	\$1.56	12	\$18.72
05700	1/4 in	2 3/4 in flute length	4 in	Viking Drill & Tool	\$3.34	12	\$40.08
05730	19/64 in	3 1/16 in flute length	4 3/8 in	Viking Drill & Tool	\$4.94	6	\$29.64
05800	13/32 in	3 7/8 in flute length	5 1/4 in	Viking Drill & Tool	\$8.62	6	\$51.72
05810	27/64 in	3 15/16 in flute length	5 3/8 in	Viking Drill & Tool	\$9.06	6	\$54.36
05820	7/16 in	4 1/16 in flute length	5 1/2 in	Viking Drill & Tool	\$10.06	6	\$60.36

05860	1/2 in	4 1/2 in flute length	6 in	Viking Drill & Tool	\$12.70	6	\$76.20
22210	33/64 in	4 13/16 in flute length	6 5/8 in	Viking Drill & Tool		1	\$23.36
22230	35/64 in	4 13/16 in flute length	6 5/8 in	Viking Drill & Tool		1	\$26.44
22240	9/16 in	4 13/16 in flute length	6 5/8 in	Viking Drill & Tool		1	\$27.70
22250	37/64 in	4 13/16 in flute length	6 5/8 in	Viking Drill & Tool		1	\$27.80
22260	19/32 in	5 3/16 in flute length	7 1/8 in	Viking Drill & Tool		1	\$28.54
22270	39/64 in	5 3/16 in flute length	7 1/8 in	Viking Drill & Tool		1	\$31.32
22280	5/8 in	5 3/16 in flute length	7 1/8 in	Viking Drill & Tool		1	\$30.60
22290	41/64 in	5 3/16 in flute length	7 1/8 in	Viking Drill & Tool		1	\$33.50
22300	21/32 in	5 3/16 in flute length	7 1/8 in	Viking Drill & Tool		1	\$32.10
22310	43/64 in	5 5/8 in flute length	7 5/8 in	Viking Drill & Tool		1	\$35.04
22320	11/16 in	5 5/8 in flute length	7 5/8 in	Viking Drill & Tool		1	\$33.36
22330	45/64 in	5 5/8 in flute length	7 5/8 in	Viking Drill & Tool		1	\$37.12
22340	23/32 in	5 5/8 in flute length	7 5/8 in	Viking Drill & Tool		1	\$35.34
22350	47/64 in	5 5/8 in flute length	7 5/8 in	Viking Drill & Tool		1	\$38.68
22360	3/4 in	5 5/8 in flute length	7 3/8 in	Viking Drill & Tool		1	\$36.82
05750	21/64 in	3 5/16 in flute length	4 5/8 in	Viking Drill & Tool	\$5.64	6	\$33.84
22220	17/32 in	4 13/16 in flute length	6 5/8 in	Viking Drill & Tool		1	\$24.44