

Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Super Premium Ultra Bor Reduced Shank Jobber Length Drills Type 278-UB

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping.

- Special Hi-Molybdenum tool steel.
- 135° split point for fast penetration and accurate starting without center punch.
- Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance.
- Body and clearance are gold surface treated for maximum lubricity.
- Heat treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel.
- Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

Item #	Diameter	Flute	Overall Length	Manufacturer	Unit Price	Pack Quantity	Price
59200	25/64 in	3 3/4 in	5 1/8 in	Viking Drill & Tool	\$10.84	6	\$65.04
59210	13/32 in	3 7/8 in	5 1/4 in	Viking Drill & Tool	\$11.26	6	\$67.56
59220	27/64 in	3 15/16 in	5 3/8 in	Viking Drill & Tool	\$11.66	6	\$69.96
59230	7/16 in	4 1/16 in	5 1/2 in	Viking Drill & Tool	\$12.52	6	\$75.12
59240	29/64 in	4 3/16 in	5 5/8 in	Viking Drill & Tool	\$13.76	6	\$82.56
59250	15/32 in	4 5/16 in	5 3/4 in	Viking Drill & Tool	\$14.46	6	\$86.76
59260	31/64 in	4 3/8 in	5 7/8 in	Viking Drill & Tool	\$14.82	6	\$88.92

59270	1/2 in	4 1/2 in	6 in	Viking Drill & Tool	\$15.14	6	\$90.84
59280	17/32 in	4 1/4 in	6 in	Viking Drill & Tool		1	\$31.16
59290	9/16 in	4 1/4 in	6 in	Viking Drill & Tool		1	\$32.10
59300	19/32 in	4 1/4 in	6 in	Viking Drill & Tool		1	\$35.24
59310	5/8 in	4 1/4 in	6 in	Viking Drill & Tool		1	\$35.54