

## Edge of Arlington Saw & Tool, Inc.

124 South Collins

Arlington, TX 76010

Phone: 817-461-7171 • Fax: 817-795-6651

Toll Free: 888-461-7171

Email: [info@eoasaw.com](mailto:info@eoasaw.com)

Website: [www.eoasaw.com](http://www.eoasaw.com)



### Viking Drill & Tool Super Premium Ultra Bor Straight Flute Hand Tap Sets Type 35-UBN: Taper, Plug, Bottoming - Titanium Nitride

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping.

Straight Flute Hand Taps - Taper, Plug, Bottoming Ground Thread - High Speed Steel

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping

**Includes one each taper, plug, and bottoming tap.**

Titanium Nitride increases wear resistance by producing a higher surface hardness and exceptional lubricity, resulting in longer tool life.

#### PRODUCT TIPS

##### Tap Wrenches:

They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



Taper Tap

This section cuts full-size thread



Plug Tap

This section cuts full-size thread



Bottoming Tap

This section cuts full-size thread

Item #	Flute	Size	Pitch Diameter Limit	Includes	Manufacturer	Price
37744	3	3.0-0.50	D3	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$26.08</b>
37764	4	4.0-0.70	D4	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$32.22</b>

37784	4	5.0-0.80	D4	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$27.87</b>
37794	4	6.0-1.00	D5	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$33.23</b>
37804	4	7.0-1.00	D5	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$36.83</b>
37814	4	8.0-1.00	D5	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$37.50</b>
37824	4	8.0-1.25	D5	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$37.50</b>
37834	4	10.0-1.25	D5	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$57.87</b>
37844	4	10.0-1.50	D6	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$57.78</b>
37854	4	12.0-1.25	D5	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$62.77</b>
37864	4	12.0-1.75	D6	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$64.64</b>
37874	4	14.0-1.50	D6	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$94.18</b>
37884	4	14.0-2.00	D7	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$94.18</b>
37894	4	16.0-1.50	D6	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$112.11</b>
37904	4	16.0-2.00	D7	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$112.11</b>
37914	4	18.0-2.50	D7	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$137.39</b>
37924	4	20.0-2.50	D7	Includes one each taper, plug, and bottoming tap.	Viking Drill & Tool	<b>\$161.44</b>