

## Edge of Arlington Saw & Tool, Inc.

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**Type 32-UBN - Plug**

### Viking Drill & Tool Super Premium Ultra Bor Metric Straight Flute Hand Taps Plug Style Type 32-UBN: Titanium Nitride

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping. Plug Style: Generally used in thru holes or in blind holes with sufficient clearance. Titanium Nitride increases wear resistance by producing a higher surface hardness and exceptional lubricity, resulting in longer tool life. -Precision ground threads for the ultimate in accuracy and performance. -Taper, plug, and bottoming styles provide great versatility in tough materials, both blind and through holes. -For general use in production tapping or hand operations.

| Item # | Manufacturer        | Flute | Size           | Pitch Diameter Limit | Price          |
|--------|---------------------|-------|----------------|----------------------|----------------|
| 37732  | Viking Drill & Tool | 3     | 2.5 - 0.45 mm  | D3                   | <b>\$14.14</b> |
| 37742  | Viking Drill & Tool | 3     | 3.0 - 0.50 mm  | D3                   | <b>\$10.86</b> |
| 37752  | Viking Drill & Tool | 3     | 3.5 - 0.60 mm  | D4                   | <b>\$13.42</b> |
| 37762  | Viking Drill & Tool | 4     | 4.0 - 0.70 mm  | D4                   | <b>\$13.42</b> |
| 37772  | Viking Drill & Tool | 4     | 4.5 - 0.75 mm  | D4                   | <b>\$13.42</b> |
| 37782  | Viking Drill & Tool | 4     | 5.0 - 0.80 mm  | D4                   | <b>\$11.61</b> |
| 37792  | Viking Drill & Tool | 4     | 6.0 - 1.00 mm  | D5                   | <b>\$13.84</b> |
| 37802  | Viking Drill & Tool | 4     | 7.0 - 1.00 mm  | D5                   | <b>\$15.39</b> |
| 37812  | Viking Drill & Tool | 4     | 8.0 - 1.00 mm  | D5                   | <b>\$15.62</b> |
| 37822  | Viking Drill & Tool | 4     | 8.0 - 1.25 mm  | D5                   | <b>\$15.62</b> |
| 37832  | Viking Drill & Tool | 4     | 10.0 - 1.25 mm | D5                   | <b>\$24.10</b> |

|       |                     |   |                |    |                 |
|-------|---------------------|---|----------------|----|-----------------|
| 37842 | Viking Drill & Tool | 4 | 10.0 - 1.50 mm | D6 | <b>\$24.08</b>  |
| 37852 | Viking Drill & Tool | 4 | 12.0 - 1.25 mm | D5 | <b>\$26.16</b>  |
| 38452 | Viking Drill & Tool | 4 | 12.0 - 1.50 mm | D6 | <b>\$26.16</b>  |
| 37862 | Viking Drill & Tool | 4 | 12.0 - 1.75 mm | D6 | <b>\$26.93</b>  |
| 37872 | Viking Drill & Tool | 4 | 14.0 - 1.50 mm | D6 | <b>\$39.24</b>  |
| 37882 | Viking Drill & Tool | 4 | 14.0 - 2.00 mm | D7 | <b>\$39.24</b>  |
| 37892 | Viking Drill & Tool | 4 | 16.0 - 1.50 mm | D6 | <b>\$46.72</b>  |
| 37902 | Viking Drill & Tool | 4 | 16.0 - 2.00 mm | D7 | <b>\$46.72</b>  |
| 38492 | Viking Drill & Tool | 4 | 18.0 - 1.50 mm | D6 | <b>\$57.24</b>  |
| 37912 | Viking Drill & Tool | 4 | 18.0 - 2.50 mm | D7 | <b>\$57.24</b>  |
| 38502 | Viking Drill & Tool | 4 | 20.0 - 1.50 mm | D6 | <b>\$67.26</b>  |
| 38522 | Viking Drill & Tool | 4 | 22.0 - 1.50 mm | D6 | <b>\$70.04</b>  |
| 38532 | Viking Drill & Tool | 4 | 22.0 - 2.50 mm | D7 | <b>\$70.04</b>  |
| 38542 | Viking Drill & Tool | 4 | 24.0 - 2.00 mm | D7 | <b>\$104.10</b> |
| 37932 | Viking Drill & Tool | 4 | 24.0 - 3.00 mm | D8 | <b>\$104.10</b> |
| 37922 | Viking Drill & Tool | 4 | 20.0 - 2.50 mm | D7 | <b>\$67.26</b>  |