

Edge of Arlington Saw & Tool, Inc.

124 South Collins

Arlington, TX 76010

Phone: 817-461-7171 • Fax: 817-795-6651

Toll Free: 888-461-7171

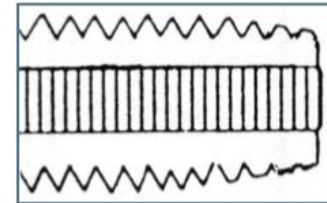
Email: info@eoasaw.com

Website: www.eoasaw.com



Viking Drill & Tool Super Premium Straight Flute Hand Taps Plug Style Type 24-UB - Gold Oxide

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping. Machine screw. Fractional. Ground Thread. Special Hi-Tungsten and Hi-Molybdenum tool steel, gold surface treated for maximum lubricity. For general use in production tapping or hand operations. Precision ground threads for the ultimate in accuracy and performance. Taper, plug, and bottoming styles provide great versatility in tough materials, both blind and through holes. These high performance taps are available in complete sets of one taper, plug, and bottoming tap of the same size. Plug Style: Generally used in thru holes or in blind holes with sufficient clearance. **60661 through 61431 are most commonly used taps**



PLUG

**Type 24-UB, 24-UBN, 24
Type 32-UB, 32-UBN, 32**

Three to five threads chamfered.

For general use when tapping into the bottom of the hole is not critical.
(This is the most widely used style.)

Item #	Manufacturer	D / H / GH Limit	Flute	Size	Price
60661	Viking Drill & Tool	H2	3	2-56	\$15.60
60681	Viking Drill & Tool	H2	3	3-48	\$12.41
60701	Viking Drill & Tool	H2	3	4-40	\$10.00
60731	Viking Drill & Tool	H2	3	5-40	\$10.00
60751	Viking Drill & Tool	H3	3	6-32	\$7.93
60761	Viking Drill & Tool	H2	3	6-40	\$9.05
60771	Viking Drill & Tool	H3	4	8-32	\$8.05

60781	Viking Drill & Tool	H2	4	8-36	\$9.18
60791	Viking Drill & Tool	H3	4	10-24	\$8.70
60801	Viking Drill & Tool	H3	4	10-32	\$8.70
60811	Viking Drill & Tool	H3	4	12-24	\$9.62
60821	Viking Drill & Tool	H3	4	12-28	\$9.62
60831	Viking Drill & Tool	H3	4	1/4-20	\$9.68
60841	Viking Drill & Tool	H3	4	1/4-28	\$9.68
60851	Viking Drill & Tool	H3	4	5/16-18	\$10.35
60861	Viking Drill & Tool	H3	4	5/16-24	\$10.35
60871	Viking Drill & Tool	H3	4	3/8-16	\$12.17
60881	Viking Drill & Tool	H3	4	3/8-24	\$12.17
60891	Viking Drill & Tool	H3	4	7/16-14	\$20.63
60911	Viking Drill & Tool	H3	4	1/2-13	\$21.54
60921	Viking Drill & Tool	H3	4	1/2-20	\$21.54
60951	Viking Drill & Tool	H3	4	9/16-12	\$34.90
60961	Viking Drill & Tool	H3	4	9/16-18	\$34.90
60971	Viking Drill & Tool	H3	4	5/8-11	\$36.04
60981	Viking Drill & Tool	H3	4	5/8-18	\$36.04
60991	Viking Drill & Tool	H3	4	3/4-10	\$47.72
61401	Viking Drill & Tool	H3	4	3/4-16	\$47.72
61421	Viking Drill & Tool	H4	4	7/8-14	\$68.92
61431	Viking Drill & Tool	H4	4	1"-8	\$85.52
61441	Viking Drill & Tool	H4	4	1"-12	\$91.10
27571	Viking Drill & Tool	H4	4	1"-14	\$91.10

61461	Viking Drill & Tool	H4	4	1 1/8-12	\$148.00
61471	Viking Drill & Tool	H4	4	1 1/4-7	\$173.60
61481	Viking Drill & Tool	H4	6	1 1/4-12	\$173.60
61491	Viking Drill & Tool	H4	4	1 3/8-6	\$298.23
61501	Viking Drill & Tool	H4	6	1 3/8-12	\$298.23
61511	Viking Drill & Tool	H4	4	1 1/2-6	\$341.32
61521	Viking Drill & Tool	H4	6	1 1/2-12	\$341.32
60901	Viking Drill & Tool	H3	4	7/16/20	\$20.63
72702	Viking Drill & Tool	H1	2	0-80	\$14.20
72712	Viking Drill & Tool	H2	2	0-80	\$14.20
72722	Viking Drill & Tool	H1	2	1-64	\$14.20
72732	Viking Drill & Tool	H2	2	1-64	\$14.20
72742	Viking Drill & Tool	H1	2	1-72	\$14.20
72752	Viking Drill & Tool	H2	2	1-72	\$14.20
72762	Viking Drill & Tool	H1	3	2-56	\$16.70
72772	Viking Drill & Tool	H2	3	2-64	\$16.70
72782	Viking Drill & Tool	H1	3	3-48	\$13.90
60711	Viking Drill & Tool	H2	3	3-56	\$13.40
60721	Viking Drill & Tool	H2	3	4-40	\$10.00
72792	Viking Drill & Tool	H1	3	5-40	\$10.91
60741	Viking Drill & Tool	H2	3	5-44	\$10.81
72802	Viking Drill & Tool	H1	3	6-32	\$8.40
72812	Viking Drill & Tool	H2	3	6-32	\$8.40
72822	Viking Drill & Tool	H1	3	6-40	\$10.12

72832	Viking Drill & Tool	H1	4	8-32	\$8.42
72842	Viking Drill & Tool	H2	4	8-32	\$8.42
72862	Viking Drill & Tool	H2	4	10-24	\$9.10
72872	Viking Drill & Tool	H1	4	10-32	\$9.08
72892	Viking Drill & Tool	H1	4	1/4 - 20	\$10.15
72902	Viking Drill & Tool	H2	4	1/4 - 20	\$10.15
72912	Viking Drill & Tool	H5	4	1/4 - 20	\$10.15
72922	Viking Drill & Tool	H1	4	1/4 - 28	\$10.15
72932	Viking Drill & Tool	H2	4	1/4 - 28	\$10.15
72942	Viking Drill & Tool	H4	4	1/4 - 28	\$10.15
72952	Viking Drill & Tool	H2	4	5/16 - 18	\$11.19
72962	Viking Drill & Tool	H5	4	5/16 - 18	\$11.19
72972	Viking Drill & Tool	H2	4	5/16 - 24	\$11.61
72982	Viking Drill & Tool	H4	4	5/16 - 24	\$11.61
72992	Viking Drill & Tool	H1	4	3/8 - 16	\$13.38
73002	Viking Drill & Tool	H2	4	3/8 - 16	\$13.38
73012	Viking Drill & Tool	H5	4	3/8 - 16	\$13.38
73022	Viking Drill & Tool	H1	4	3/8 - 24	\$13.38
73032	Viking Drill & Tool	H2	4	3/8 - 24	\$13.38
73042	Viking Drill & Tool	H4	4	3/8 - 24	\$13.38
73052	Viking Drill & Tool	H5	4	7/16 - 14	\$22.49
73062	Viking Drill & Tool	H5	4	7/16 - 20	\$22.49
73072	Viking Drill & Tool	H1	4	1/2 - 13	\$24.77
73082	Viking Drill & Tool	H5	4	1/2 - 13	\$24.77

73092	Viking Drill & Tool	H1	4	1/2 - 20	\$24.77
73102	Viking Drill & Tool	H5	4	1/2 - 20	\$24.77
73112	Viking Drill & Tool	H5	4	9/16 - 12	\$36.46
73122	Viking Drill & Tool	H2	4	9/16 - 18	\$36.16
73132	Viking Drill & Tool	H5	4	9/16 - 18	\$36.16
73142	Viking Drill & Tool	H2	4	5/8 - 11	\$39.62
73152	Viking Drill & Tool	H5	4	5/8 - 11	\$48.64
73162	Viking Drill & Tool	H2	4	5/8 - 18	\$48.64
73172	Viking Drill & Tool	H5	4	5/8 - 18	\$48.64
73182	Viking Drill & Tool	H3	4	11/16-11	\$52.52
73192	Viking Drill & Tool	H3	4	11/16-16	\$52.52
73202	Viking Drill & Tool	H5	4	3/4-10	\$50.58
73212	Viking Drill & Tool	H1	4	3/4-16	\$50.58
73222	Viking Drill & Tool	H2	4	3/4-16	\$50.58
73232	Viking Drill & Tool	H5	4	3/4-16	\$50.58
73242	Viking Drill & Tool	H6	4	7/8-9	\$71.68
73252	Viking Drill & Tool	H2	4	7/8-14	\$71.68
73262	Viking Drill & Tool	H6	4	7/8-14	\$88.92
73272	Viking Drill & Tool	H6	4	1-8	\$91.52
61411	Viking Drill & Tool		4	7/8/09	\$68.92
61451	Viking Drill & Tool		4	1 1/8-7	\$148.00