

Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Super Premium HSS Straight Flute Bottoming Style Hand Taps Type 25-UBN

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping. Machine screw. Fractional. Ground Thread. Titanium Nitride increases wear resistance by producing a higher surface hardness and exceptional lubricity, resulting in longer tool life. For general use in production tapping or hand operations. Precision ground threads for the ultimate in accuracy and performance. Taper, plug, and bottoming styles provide great versatility in tough materials, both blind and through holes. These high performance taps are available in complete sets of one taper, plug, and bottoming tap of the same size. Bottoming: Generates the thread to the bottom of blind holes.

PRODUCT TIPS

Tap Wrenches:

They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



Taper Tap

This section cuts full-size thread



Plug Tap

This section cuts full-size thread



Bottoming Tap

This section cuts full-size thread

Item #	Manufacturer	D / H / GH Limit	Flute	Size	Price
45983	Viking Drill & Tool	H1	2	0-80	\$15.46
45993	Viking Drill & Tool	H2	2	0-80	\$15.46
44103	Viking Drill & Tool	H1	2	1-64	\$15.46
44113	Viking Drill & Tool	H2	2	1-64	\$15.46

44123	Viking Drill & Tool	H1	2	1-72	\$15.46
44133	Viking Drill & Tool	H2	2	1-72	\$15.46
44143	Viking Drill & Tool	H1	3	2-56	\$18.18
46003	Viking Drill & Tool	H2	3	2-56	\$15.92
44153	Viking Drill & Tool	H2	3	2-64	\$18.18
44163	Viking Drill & Tool	H1	3	3-48	\$15.14
46013	Viking Drill & Tool	H2	3	3-48	\$15.70
45933	Viking Drill & Tool	H2	3	3-56	\$12.72
46023	Viking Drill & Tool	H2	3	4-40	\$11.58
45953	Viking Drill & Tool	H2	3	4-48	\$11.58
44193	Viking Drill & Tool	H1	3	5-40	\$11.58
46033	Viking Drill & Tool	H2	3	5-40	\$11.58
45973	Viking Drill & Tool	H2	3	5-44	\$11.20
44213	Viking Drill & Tool	H1	3	6-32	\$9.14
44223	Viking Drill & Tool	H2	3	6-32	\$9.14
46043	Viking Drill & Tool	H3	3	6-32	\$8.52
44233	Viking Drill & Tool	H1	3	6-40	\$11.06
46053	Viking Drill & Tool	H2	3	6-40	\$11.08
44243	Viking Drill & Tool	H1	4	8-32	\$9.18
44253	Viking Drill & Tool	H2	4	8-32	\$9.18
46063	Viking Drill & Tool	H3	4	8-32	\$10.40
46073	Viking Drill & Tool	H2	4	8-36	\$12.16
44263	Viking Drill & Tool	H1	4	10-24	\$9.90
44273	Viking Drill & Tool	H2	4	10-24	\$9.90

46083	Viking Drill & Tool	H3	4	10-24	\$10.36
44283	Viking Drill & Tool	H1	4	10-32	\$9.88
44293	Viking Drill & Tool	H2	4	10-32	\$9.88
46093	Viking Drill & Tool	H3	4	10-32	\$10.36
46103	Viking Drill & Tool	H3	4	12-24	\$12.66
46113	Viking Drill & Tool	H3	4	12-28	\$10.48
44303	Viking Drill & Tool	H1	4	1/4 - 20	\$11.06
44313	Viking Drill & Tool	H2	4	1/4 - 20	\$11.06
46123	Viking Drill & Tool	H3	4	1/4 - 20	\$10.62
44323	Viking Drill & Tool	H5	4	1/4 - 20	\$11.06
44333	Viking Drill & Tool	H1	4	1/4 - 28	\$11.06
44343	Viking Drill & Tool	H2	4	1/4 - 28	\$11.06
46133	Viking Drill & Tool	H3	4	1/4 - 28	\$10.62
44353	Viking Drill & Tool	H4	4	1/4 - 28	\$11.06
44363	Viking Drill & Tool	H2	4	5/16 - 18	\$12.20
46143	Viking Drill & Tool	H3	4	5/16 - 18	\$14.84
44373	Viking Drill & Tool	H5	4	5/16 - 18	\$12.20
44383	Viking Drill & Tool	H2	4	5/16 - 24	\$12.66
46153	Viking Drill & Tool	H3	4	5/16 - 24	\$14.84
44393	Viking Drill & Tool	H4	4	5/16 - 24	\$12.66
44403	Viking Drill & Tool	H1	4	3/8 - 16	\$14.58
44413	Viking Drill & Tool	H2	4	3/8 - 16	\$14.58
46163	Viking Drill & Tool	H3	4	3/8 - 16	\$15.92
44423	Viking Drill & Tool	H5	4	3/8 - 16	\$14.58

44433	Viking Drill & Tool	H1	4	3/8 - 24	\$14.58
44443	Viking Drill & Tool	H2	4	3/8 - 24	\$14.58
46173	Viking Drill & Tool	H3	4	3/8 - 24	\$15.92
44453	Viking Drill & Tool	H4	4	3/8 - 24	\$14.58
46183	Viking Drill & Tool	H3	4	7/16 - 14	\$22.60
44463	Viking Drill & Tool	H5	4	7/16 - 14	\$24.52
46193	Viking Drill & Tool	H3	4	7/16 - 20	\$22.60
44473	Viking Drill & Tool	H5	4	7/16 - 20	\$24.52
44483	Viking Drill & Tool	H1	4	1/2 - 13	\$27.00
46203	Viking Drill & Tool	H3	4	1/2 - 13	\$21.86
44493	Viking Drill & Tool	H5	4	1/2 - 13	\$27.00
44503	Viking Drill & Tool	H1	4	1/2 - 20	\$27.00
46213	Viking Drill & Tool	H3	4	1/2 - 20	\$25.84
44513	Viking Drill & Tool	H5	4	1/2 - 20	\$27.00
46223	Viking Drill & Tool	H3	4	9/16 - 12	\$35.20
44523	Viking Drill & Tool	H5	4	9/16 - 12	\$35.30
44533	Viking Drill & Tool	H2	4	9/16 - 18	\$36.60
46233	Viking Drill & Tool	H3	4	9/16 - 18	\$35.20
44543	Viking Drill & Tool	H5	4	9/16 - 18	\$36.60
44553	Viking Drill & Tool	H2	4	5/8 - 11	\$53.01
46243	Viking Drill & Tool	H3	4	5/8 - 11	\$40.05
44563	Viking Drill & Tool	H5	4	5/8 - 11	\$53.01
44573	Viking Drill & Tool	H2	4	5/8 - 18	\$53.01
46253	Viking Drill & Tool	H3	4	5/8 - 18	\$40.05

44583	Viking Drill & Tool	H5	4	5/8 - 18	\$53.01
44593	Viking Drill & Tool	H3	4	11/16 - 11	\$57.25
44603	Viking Drill & Tool	H3	4	11/16 - 16	\$57.25
46263	Viking Drill & Tool	H3	4	3/4 - 10	\$53.02
44613	Viking Drill & Tool	H5	4	3/4 - 10	\$56.21
44623	Viking Drill & Tool	H1	4	3/4 - 16	\$56.21
44633	Viking Drill & Tool	H2	4	3/4 - 16	\$56.21
46273	Viking Drill & Tool	H3	4	3/4 - 16	\$53.02
44643	Viking Drill & Tool	H5	4	3/4 - 16	\$56.21
46283	Viking Drill & Tool	H4	4	7/8 - 9	\$76.60
44653	Viking Drill & Tool	H6	4	7/8 - 9	\$92.74
44663	Viking Drill & Tool	H2	4	7/8 - 14	\$92.74
46293	Viking Drill & Tool	H4	4	7/8 - 14	\$76.60
44673	Viking Drill & Tool	H6	4	7/8 - 14	\$92.74
46303	Viking Drill & Tool	H4	4	1-8	\$95.02
44683	Viking Drill & Tool	H6	4	1-8	\$132.81
46313	Viking Drill & Tool	H4	4	1-12	\$101.21
46323	Viking Drill & Tool	H4	4	1-14	\$124.12
46333	Viking Drill & Tool	H4	4	1 1/8-7	\$164.46
46343	Viking Drill & Tool	H4	4	1 1/8-12	\$164.46
46353	Viking Drill & Tool	H4	4	1 1/4-7	\$192.89
46363	Viking Drill & Tool	H4	6	1 1/4-12	\$203.17
46373	Viking Drill & Tool	H4	4	1 3/8-6	\$331.41
46383	Viking Drill & Tool	H4	6	1 3/8-12	\$331.41

46393	Viking Drill & Tool H4	4	1 1/2-6	\$379.60
46403	Viking Drill & Tool H4	6	1 1/2-12	\$379.60