

Edge of Arlington Saw & Tool, Inc.

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**Viking
Drill &
Tool
Super
Premium
Ultra Bor
Car
Reamers**

**-
Standard
Flute -
Type 50-
UB**

Edge of
Arlington
offers free
shipping in
the United
States
when you
choose flat
rate
shipping. 3
Flats on
Shank.
These
reamers
are
especially
designed
for the
reaming of
structural
steel plates
commonly
found in
truck
frames, rail
cars,
bridges,
and
pressure
vessels. For
use in
enlarging
previously
formed or
drilled
holes. All
tools are
constructed
with left-
hand spiral
and right-
hand cut.

Item #	Diameter	Hole Size	Shank	Tip/Point	Overall Length	Flats	Manufacturer	Price
06390	3/8 in	5/16 Min Starting Hole Size	3/8 in	0.250 Point Diameter	4 5/8 in	3 Flats on shank	Viking Drill & Tool	\$57.88
06410	9/16 in	7/16 Min Starting Hole Size	1/2 in	0.343 Point Diameter	5 7/8 in	3 Flats on shank	Viking Drill & Tool	\$73.40
06420	5/8 in	7/16 Min Starting Hole Size	1/2 in	0.343 Point Diameter	6 3/8 in	3 Flats on shank	Viking Drill & Tool	\$80.08
06470	15/16 in	5/8 Min Starting Hole Size	1/2 in	0.585 Point Diameter	6 7/8 in	3 Flats on shank	Viking Drill & Tool	\$120.64
06480	1 in	7/8 Min Starting Hole Size	1/2 in	0.594 Point Diameter	6 7/8 in	3 Flats on shank	Viking Drill & Tool	\$141.52
06484	1 1/4 in	1 in Min Starting Hole Size	1/2 in	0.719 Point Diameter	6 7/8 in	3 Flats on shank	Viking Drill & Tool	\$221.14
06504	1 1/16 in	29/32 Min Starting Hole Size	1/2 in	0.635 Point Diameter	6 7/8 in	3 Flats on shank	Viking Drill & Tool	\$160.56
06514	1 1/8 in	61/64 Min Starting Hole Size	1/2 in	0.670 Point Diameter	6 7/8 in	3 Flats on shank	Viking Drill & Tool	\$174.74
06524	1 3/16 in	1 in Min Starting Hole Size	1/2 in	0.710 Point Diameter	6 7/8 in	3 Flats on shank	Viking Drill & Tool	\$187.06
06534	1 5/16 in	1 3/32 Min Starting Hole Size	3/4 in	0.785 Point Diameter	6 7/8 in	3 Flats on shank	Viking Drill & Tool	\$234.12
06544	1 3/8 in	1 7/64 Min Starting Hole Size	3/4 in	0.820 Point Diameter	6 7/8 in	3 Flats on shank	Viking Drill & Tool	\$250.08
06554	1 7/16 in	1 9/64 Min Starting Hole Size	3/4 in	0.860 Point Diameter	6 7/8 in	3 Flats on shank	Viking Drill & Tool	\$267.62
06564	1 1/2 in	1 3/16 Min Starting Hole Size	3/4 in	0.900 Point Diameter	6 7/8 in	3 Flats on shank	Viking Drill & Tool	\$296.56