

Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Super Premium Ultra Bor Metric Drills Jobber Length Type 643-UB Sets

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping. Special Hi-Molybdenum tool steel with 135° split point for fast penetration and accurate starting without a center punch. Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity. Drills are heat-treated at 2185° F and then nitro-carburize finished at 950° F to be measurably harder than high speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

Item #	Manufacturer	Includes	Recommended For	Style	No. of Pieces	Pack Quantity	Price
58650 (SP-11M)	Viking Drill & Tool	Black & Gold Super Premium - 1.0mm-6.0mm x .5mm	Work hardening grades of stainless steel & other hard metal drilling applications	Black & Gold, 135 deg Split Point, Ultra Bor Super Premium	11	1 Set	\$24.42
49042 (SP-13M)	Viking Drill & Tool	Black & Gold Super Premium - 1.0mm-7.0mm x .5mm	Work hardening grades of stainless steel & other hard metal drilling applications	Black & Gold, 135 deg Split Point, Ultra Bor Super Premium	13	1 Set	\$33.34
58920 (SP-19M)	Viking Drill & Tool	Black & Gold Super Premium - 1.0mm-10.0mm x .5mm	Work hardening grades of stainless steel & other hard metal drilling applications	Black & Gold, 135 deg Split Point, Ultra Bor Super Premium	19	1 Set	\$66.74

58660 (SP-25M)	Viking Drill & Tool	Black & Gold Super Premium - 1.0mm-13.0mm x .5mm	Work hardening grades of stainless steel & other hard metal drilling applications	Black & Gold, 135 deg Split Point, Ultra Bor Super Premium	25	1 Set	\$121.38
49043 (SP-41M)	Viking Drill & Tool	Black & Gold Super Premium - 6.0mm-10.0mm x .1mm	Work hardening grades of stainless steel & other hard metal drilling applications	Black & Gold, 135 deg Split Point, Ultra Bor Super Premium	41	1 Set	\$222.56
60090 (SP-118M)	Viking Drill & Tool	Black & Gold Super Premium - (1 - 2 .45mm by 0.05mm, 2 - 5 10mm by 0.1mm & 10.2, 10.5, 10.8, 11, 11.2, 11.5, 11.8, 12, 12.2, 12.5, 12.8 & 13)	Work hardening grades of stainless steel & other hard metal drilling applications	Black & Gold, 135 deg Split Point, Ultra Bor Super Premium	118	1 Set	\$530.46