Edge of Arlington Saw & Tool, Inc.

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Viking Drill & Tool Weldout™ Spotweld Drills -Titanium Nitride Heavy Duty Spur Point Type 493-DN

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping. • Titanium nitride M42 cobalt steel spot weld drills are designed for use in high strength high alloy steel commonly used in the automobile industry • Titanium nitride coating doubles tool life, gives additional lubricity, and protects the cutting edges of the drill in tough removal applications • Titanium nitride drills require a slower speed (490 RPM) than standard drills (1800 RPM) when drilling difficult materials

Item #	Manufacturer	Diameter	Flats	Overall Length	RPM	Size	Style	Price
73450	Viking Drill & Tool	8 mm	Flat Length: None	2 1/4 in	When drilling difficult materials, Titanium Nitride drills require a slower speed (490 RPM) than standard drills	5/16" Approx Spotweld Size	TiN Coated, Cobalt High-Speed Steel	\$19.08
73460	Viking Drill & Tool	10 mm	Flat Length: None	2 1/4 in	When drilling difficult materials, Titanium Nitride drills require a slower speed (490 RPM) than standard drills	3/8" Approx Spotweld Size	TiN Coated, Cobalt High-Speed Steel	\$26.98

73470	Viking Drill & Tool	8 mm Twin End	Flat Length: None	3.62 in	When drilling difficult materials, Titanium Nitride drills require a slower speed (490 RPM) than standard drills	5/16" Approx Spotweld Size	TiN Coated, Cobalt High-Speed Steel	\$36.70
73480	Viking Drill & Tool	10 mm Twin End	Flat Length: None	3.62 in	When drilling difficult materials, Titanium Nitride drills require a slower speed (490 RPM) than standard drills	3/8" Approx Spotweld Size	TiN Coated, Cobalt High-Speed Steel	\$49.88