

Edge of Arlington Saw & Tool, Inc.

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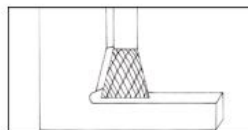
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Application: Edge Milling, Rear Machining on difficult to reach areas



DOUBLE CUT



Viking Drill & Tool SN Inverted Cone Shape - Double Cut: Edge Milling, Rear Machining

Thank you for shopping with us!

Application: Edge milling, rear machining on difficult to reach areas

Double Cut

The most popular burr for ferrous applications.

The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.

The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.



Aluma Cut

Designed for use on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.

The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.



MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

Recommended RPM

Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Shank	Size	Style	Price
19489	Viking Drill & Tool	3/32 in Cut Dia	1/8 in Cut Length	1/8 in	SN-41	Inverted Cone Shape, Double Cut	\$6.80
19499	Viking Drill & Tool	1/8 in Cut Dia	3/16 in Cut Length	1/8 in	SN-42	Inverted Cone Shape, Double Cut	\$6.16
19509	Viking Drill & Tool	3/16 in Cut Dia	1/4 in Cut Length	1/8 in	SN-53	Inverted Cone Shape, Double Cut	\$14.94
19519	Viking Drill & Tool	1/4 in Cut Dia	1/4 in Cut Length	1/8 in	SN-51	Inverted Cone Shape, Double Cut	\$12.01
19529	Viking Drill & Tool	1/4 in Cut Dia	5/16 in Cut Length	1/4 in	SN-1	Inverted Cone Shape, Double Cut	\$12.93
19539	Viking Drill & Tool	3/8 in Cut Dia	3/8 in Cut Length	1/4 in	SN-2	Inverted Cone Shape, Double Cut	\$24.49
19549	Viking Drill & Tool	1/2 in Cut Dia	1/2 in Cut Length	1/4 in	SN-4	Inverted Cone Shape, Double Cut	\$25.45
19559	Viking Drill & Tool	5/8 in Cut Dia	3/4 in Cut Length	1/4 in	SN-6	Inverted Cone Shape, Double Cut	\$46.77
19569	Viking Drill & Tool	3/4 in Cut Dia	5/8 in Cut Length	1/4 in	SN-7	Inverted Cone Shape, Double Cut	\$62.34