### Edge of Arlington Saw & Tool, Inc.

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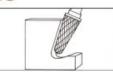
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# Application: Suface Machining, Narrow Contours and Surfaces



**DOUBLE CUT** 



## Viking Drill & Tool SL Taper Shape Radius 14° Included Angle - Double Cut: Surface Machining, Narrow Contours, Surfaces

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping. **Application**: Surface machining, narrow contours, and surfaces

### **Double Cut**

The most popular burr for ferrous applications.



The flutes are ground in both the left and right hand direc-

tions, offering better operator control and rapid stock removal in harder materials.

The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.

#### **Aluma Cut**

Designed for used on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.



The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.

MATERIALS	Aluma Cut	Double Cut
Aluminum	√	
Brass		√
Bronze		√
Copper		√
Cast Iron		V
Plastics	√	
Steel (40-50 RC)		V
Steel (55-60 RC)		√
Steel (Carbon)		√
Steel (Nickel Chrome)		√
Stainless Steel		√
Steel Weldments		√
Titanium		√
Zinc	√	

Recommeded RPM								
Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Stee			
1/16	72500	97500	5/16	28000	28000			
3/32	65500	89000	3/8	25000	25000			
1/8	56000	76000	7/16	22000	22000			
5/32	46000	70000	1/2	18800	18800			
3/16	40000	65500	5/8	17000	17000			
			3/4	14900	14900			
1/4	35000	61000	1"	12600	12600			

19159	Viking Drill & Tool	1/8 in Cut Dia	1/8 in	SL-41	3/8 in Cut Length	Taper Shape Radius 14 deg Included Angle, Double Cut	\$8.26
19169	Viking Drill & Tool	1/8 in Cut Dia	1/8 in	SL-42	1/2 in Cut Length	Taper Shape Radius 14 deg Included Angle, Double Cut	\$8.26
19179	Viking Drill & Tool	3/16 in Cut Dia	1/8 in	SL-53	1/2 in Cut Length	Taper Shape Radius 14 deg Included Angle, Double Cut	\$16.92
19189	Viking Drill & Tool	1/4 in Cut Dia	1/4 in	SL-1	5/8 in Cut Length	Taper Shape Radius 14 deg Included Angle, Double Cut	\$17.22
19209	Viking Drill & Tool	5/16 in Cut Dia	1/4 in	SL-2	7/8 in Cut Length	Taper Shape Radius 14 deg Included Angle, Double Cut	\$22.48
19219	Viking Drill & Tool	3/8 in Cut Dia	1/4 in	SL-3	1 1/16 in Cut Length	Taper Shape Radius 14 deg Included Angle, Double Cut	\$26.06
19249	Viking Drill & Tool	1/2 in Cut Dia	1/4 in	SL-4	1 1/8 in Cut Length	Taper Shape Radius 14 deg Included Angle, Double Cut	\$33.76
19279	Viking Drill & Tool	5/8 in Cut Dia	1/4 in	SL-5	1 3/16 in Cut Length	Taper Shape Radius 14 deg Included Angle, Double Cut	\$58.96
19299	Viking Drill & Tool	5/8 in Cut Dia	1/4 in	SL-6	1 5/16 in Cut Length	Taper Shape Radius 14 deg Included Angle, Double Cut	\$57.80
19319	Viking Drill & Tool	3/4 in Cut Dia	1/4 in	SL-7	1 1/2 in Cut Length	Taper Shape Radius 14 deg Included Angle, Double Cut	\$83.12