

## Edge of Arlington Saw & Tool, Inc.

124 South Collins

Arlington, TX 76010

Phone: 817-461-7171 • Fax: 817-795-6651

Toll Free: 888-461-7171

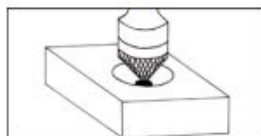
Email: [info@eoasaw.com](mailto:info@eoasaw.com)

Website: [www.eoasaw.com](http://www.eoasaw.com)

### Application: Acute Angle Machining Chamfering, Countersinking



**DOUBLE CUT**



### Viking Drill & Tool SK 90° Cone Shape - Double Cut: Acute Angle Machining, Chamfering, Countersinking

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping. **Application:** Acute angle machining, chamfering, countersinking

#### Double Cut

The most popular burr for ferrous applications.

The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.

The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.



#### Aluma Cut

Designed for use on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.

The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.



MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

#### Recommended RPM

Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65000	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Diameter	Shank Size	Size	Cut Height, Length, or Width	Style	Price
19069	Viking Drill & Tool	1/8 in Cut Dia	1/8 in	SK-42	1/16 in Cut Length	90 deg Cone Shape Double Cut	<b>\$8.27</b>
19079	Viking Drill & Tool	1/4 in Cut Dia	1/4 in	SK-1	1/8 in Cut Length	90 deg Cone Shape Double Cut	<b>\$16.91</b>

19089	Viking Drill & Tool	3/8 in Cut Dia	1/4 in	SK-3	3/16 in Cut Length	90 deg Cone Shape Double Cut	<b>\$19.43</b>
19099	Viking Drill & Tool	1/2 in Cut Dia	1/4 in	SK-5	1/4 in Cut Length	90 deg Cone Shape Double Cut	<b>\$23.66</b>
19109	Viking Drill & Tool	5/8 in Cut Dia	1/4 in	SK-6	5/16 in Cut Length	90 deg Cone Shape Double Cut	<b>\$41.84</b>
19119	Viking Drill & Tool	3/4 in Cut Dia	1/4 in	SK-7	3/8 in Cut Length	90 deg Cone Shape Double Cut	<b>\$52.64</b>
19129	Viking Drill & Tool	1 in Cut Dia	1/4 in	SK-9	1/2 in Cut Length	90 deg Cone Shape Double Cut	<b>\$88.76</b>