

## Edge of Arlington Saw & Tool, Inc.

124 South Collins

Arlington, TX 76010

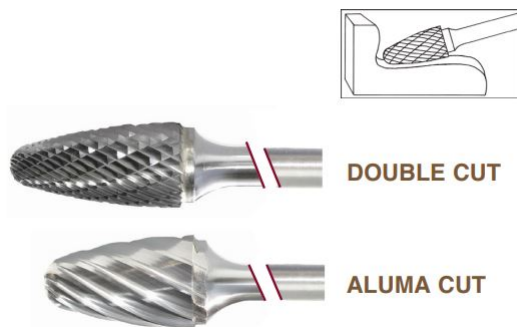
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### Application: Narrow Contours



## Viking Drill & Tool SF Tree Shape Radius - Aluma Cut: Narrow Contours

Thank you for shopping with us!

Application: Narrow Contours

### Double Cut

*The most popular burr for ferrous applications.*

*The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.*

*The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.*



### Aluma Cut

*Designed for use on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.*

*The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.*



MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

### Recommended RPM

Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Shank	Size	Style	Price
18499	Viking Drill & Tool	1/4 in Cut Dia	5/8 in Cut Length	1/4 in	SF-1NF	Tree Shape Radius - Aluma Cut	<b>\$18.17</b>
18529	Viking Drill & Tool	3/8 in Cut Dia	3/4 in Cut Length	1/4 in	SF-3NF	Tree Shape Radius - Aluma Cut	<b>\$23.77</b>
18579	Viking Drill & Tool	1/2 in Cut Dia	1 in Cut Length	1/4 in	SF-5NF	Tree Shape Radius - Aluma Cut	<b>\$32.63</b>
18599	Viking Drill & Tool	5/8 in Cut Dia	1 in Cut Length	1/4 in	SF-6NF	Tree Shape Radius - Aluma Cut	<b>\$51.56</b>
18619	Viking Drill & Tool	3/4 in Cut Dia	1 in Cut Length	1/4 in	SF-7NF	Tree Shape Radius - Aluma Cut	<b>\$72.72</b>
18639	Viking Drill & Tool	3/4 in Cut Dia	1 1/4 in Cut Length	1/4 in	SF-14NF	Tree Shape Radius - Aluma Cut	<b>\$88.17</b>