

Edge of Arlington Saw & Tool, Inc.

124 South Collins

Arlington, TX 76010

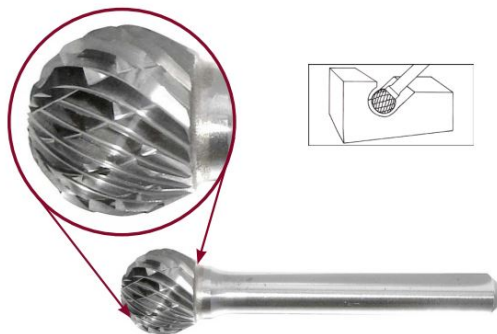
Phone: 817-461-7171 • Fax: 817-795-6651

Toll Free: 888-461-7171

Email: info@eoasaw.com

Website: www.eoasaw.com

Application: Contouring, Hole Deburring,
Build-up Welding preparation



Viking Drill & Tool SD Ball Shape - 6" Extended Shank Length: Contouring, Hole Deburring, Build-Up Welding Prep

Thank you for shopping with us!

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Double Cut

The most popular burr for ferrous applications.

The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.

The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.



Aluma Cut

Designed for use on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.

The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.



MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

Recommended RPM

Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Shank	Size	Type	Price
18059	Viking Drill & Tool	1/4 in Cut Dia	7/32 in Cut Length	1/4 in Shank Dia - 6 in Extended Shank Length	SD-1L6	Ball Shape, 6 in Extended Shank Length	\$27.18
18099	Viking Drill & Tool	3/8 in Cut Dia	5/16 in Cut Length	1/4 in Shank Dia - 6 in Extended Shank Length	SD-3L6	Ball Shape, 6 in Extended Shank Length	\$30.32
18139	Viking Drill & Tool	1/2 in Cut Dia	7/16 in Cut Length	1/4 in Shank Dia - 6 in Extended Shank Length	SD-5L6	Ball Shape, 6 in Extended Shank Length	\$38.49