## Edge of Arlington Saw & Tool, Inc.

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### **Application: Surface Milling & Contouring**





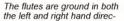


# Viking Drill & Tool SC Cylinder Shape Radius End - Aluma Cut: Surface Milling & Contouring

Edge of Arlington offers free shipping in the United States when you choose flat rate shipping. **Application**: Surface milling & contouring

### Double Cut

The most popular burr for ferrous applications.



tions, offering better operator control and rapid stock removal in harder materials.

The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.

#### **Aluma Cut**

Designed for used on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.



The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.

MATERIALS	Aluma Cut	Double Cut
Aluminum	<b>V</b>	
Brass		√
Bronze		√
Copper		√
Cast Iron		√
Plastics	√	
Steel (40-50 RC)		√
Steel (55-60 RC)		√
Steel (Carbon)		√
Steel (Nickel Chrome)		√
Stainless Steel		√
Steel Weldments		√
Titanium		√
Zinc	√	

Recommeded RPM								
Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Stee			
1/16	72500	97500	5/16	28000	28000			
3/32	65500	89000	3/8	25000	25000			
1/8	56000	76000	7/16	22000	22000			
5/32	46000	70000	1/2	18800	18800			
	40000	65500	5/8	17000	17000			
3/16	40000		3/4	14900	14900			
1/4	35000	61000	1"	12600	12600			

17779	Viking Drill & Tool	1/4 in Cut Dia	1/4 in	SC-1NF	5/8 in Cut Length	Cylinder Shape, Radius End, Aluma Cut	\$21.36
17839	Viking Drill & Tool	3/8 in Cut Dia	1/4 in	SC-3NF	3/4 in Cut Length	Cylinder Shape, Radius End, Aluma Cut	\$28.88
17879	Viking Drill & Tool	1/2 in Cut Dia	1/4 in	SC-5NF	1 in Cut Length	Cylinder Shape, Radius End, Aluma Cut	\$43.00
17899	Viking Drill & Tool	5/8 in Cut Dia	1/4 in	SC-6NF	1 in Cut Length	Cylinder Shape, Radius End, Aluma Cut	\$66.76
17939	Viking Drill & Tool	3/4 in Cut Dia	1/4 in	SC-7NF	1 in Cut Length	Cylinder Shape, Radius End, Aluma Cut	\$98.33