

Edge of Arlington Saw & Tool, Inc.

124 South Collins

Arlington, TX 76010

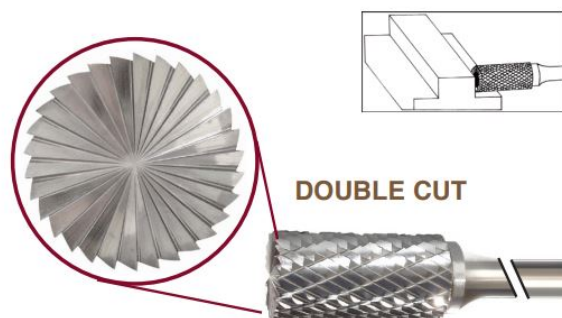
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Application: Peripheral Milling & Face Milling



Viking Drill & Tool SB Cylinder Shape With End Cut - Double Cut: Peripheral Milling & Face Milling

Thank you for shopping with us!

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Double Cut

The most popular burr for ferrous applications.

The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.

The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.



Aluma Cut

Designed for use on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.

The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.



MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

Recommended RPM

Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Shank	Size	Type	Price
17409	Viking Drill & Tool	1/16 in Cut Dia	1/4 in Cut Length	1/8 in	SB-41	Cylinder Shape, With End Cut, Double Cut	\$6.80
17419	Viking Drill & Tool	3/32 in Cut Dia	7/16 in Cut Length	1/8 in	SB-42	Cylinder Shape, With End Cut, Double Cut	\$6.80
17429	Viking Drill & Tool	1/8 in Cut Dia	9/16 in Cut Length	1/8 in	SB-43	Cylinder Shape, With End Cut, Double Cut	\$6.80
17439	Viking Drill & Tool	1/8 in Cut Dia	1/2 in Cut Length	1/4 in	SB-11	Cylinder Shape, With End Cut, Double Cut	\$14.94
17449	Viking Drill & Tool	1/8 in Cut Dia	5/8 in Cut Length	1/4 in	SB-12	Cylinder Shape, With End Cut, Double Cut	\$14.79
17459	Viking Drill & Tool	5/32 in Cut Dia	5/8 in Cut Length	1/4 in	SB-13	Cylinder Shape, With End Cut, Double Cut	\$14.79
17469	Viking Drill & Tool	3/16 in Cut Dia	5/8 in Cut Length	1/4 in	SB-14	Cylinder Shape, With End Cut, Double Cut	\$14.02
17479	Viking Drill & Tool	1/4 in Cut Dia	3/16 in Cut Length	1/8 in	SB-51	Cylinder Shape, With End Cut, Double Cut	\$12.01
17489	Viking Drill & Tool	1/4 in Cut Dia	5/8 in Cut Length	1/4 in	SB-1	Cylinder Shape, With End Cut, Double Cut	\$12.77
17499	Viking Drill & Tool	1/4 in Cut Dia	1 in Cut Length	1/4 in	SB-1L	Cylinder Shape, With End Cut, Double Cut	\$15.81
17509	Viking Drill & Tool	5/16 in Cut Dia	3/4 in Cut Length	1/4 in	SB-2	Cylinder Shape, With End Cut, Double Cut	\$16.67
17519	Viking Drill & Tool	3/8 in Cut Dia	3/4 in Cut Length	1/4 in	SB-3	Cylinder Shape, With End Cut, Double Cut	\$17.07
17529	Viking Drill & Tool	3/8 in Cut Dia	1 in Cut Length	1/4 in	SB-3L	Cylinder Shape, With End Cut, Double Cut	\$25.56
17539	Viking Drill & Tool	3/8 in Cut Dia	1 1/2 in Cut Length	1/4 in	SB-3X	Cylinder Shape, With End Cut, Double Cut	\$35.69
17549	Viking Drill & Tool	7/16 in Cut Dia	1 in Cut Length	1/4 in	SB-4	Cylinder Shape, With End Cut, Double Cut	\$25.01
17559	Viking Drill & Tool	1/2 in Cut Dia	1 in Cut Length	1/4 in	SB-5	Cylinder Shape, With End Cut, Double Cut	\$27.63
17569	Viking Drill & Tool	5/8 in Cut Dia	1 in Cut Length	1/4 in	SB-6	Cylinder Shape, With End Cut, Double Cut	\$42.39
17579	Viking Drill & Tool	3/4 in Cut Dia	1/2 in Cut Length	1/4 in	SB-15	Cylinder Shape, With End Cut, Double Cut	\$65.95
17589	Viking Drill & Tool	3/4 in Cut Dia	3/4 in Cut Length	1/4 in	SB-16	Cylinder Shape, With End Cut, Double Cut	\$61.08
17599	Viking Drill & Tool	3/4 in Cut Dia	1 in Cut Length	1/4 in	SB-7	Cylinder Shape, With End Cut, Double Cut	\$61.08
17619	Viking Drill & Tool	7/8 in Cut Dia	1 in Cut Length	1/4 in	SB-8	Cylinder Shape, With End Cut, Double Cut	\$87.35
17629	Viking Drill & Tool	1 in Cut Dia	1 in Cut Length	1/4 in	SB-9	Cylinder Shape, With End Cut, Double Cut	\$99.13