

## Edge of Arlington Saw & Tool, Inc.

124 South Collins

Arlington, TX 76010

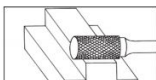
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### Application: Deburring



### Viking Drill & Tool SA Cylinder Shape No End Cut - Double Cut: Deburring

Thank you for shopping with us!

**Application:** Deburring



DOUBLE CUT



ALUMA CUT

#### Double Cut

The most popular burr for ferrous applications.

The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.

The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.



#### Aluma Cut

Designed for use on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.

The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.



MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

### Recommended RPM

Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Shank	Size	Type	Price
17079	Viking Drill & Tool	1/16 in Cut Dia	1/4 in Cut Length	1/8 in	SA-41	Cylinder Shape, No End Cut, Double Cut	<b>\$6.80</b>
17089	Viking Drill & Tool	3/32 in Cut Dia	7/16 in Cut Length	1/8 in	SA-42	Cylinder Shape, No End Cut, Double Cut	<b>\$6.80</b>
17099	Viking Drill & Tool	1/8 in Cut Dia	9/16 in Cut Length	1/8 in	SA-43	Cylinder Shape, No End Cut, Double Cut	<b>\$6.80</b>
17109	Viking Drill & Tool	1/8 in Cut Dia	1/2 in Cut Length	1/4 in	SA-11	Cylinder Shape, No End Cut, Double Cut	<b>\$14.27</b>
17119	Viking Drill & Tool	1/8 in Cut Dia	5/8 in Cut Length	1/4 in	SA-12	Cylinder Shape, No End Cut, Double Cut	<b>\$14.27</b>
17129	Viking Drill & Tool	5/32 in Cut Dia	1/2 in Cut Length	1/8 in	SA-52	Cylinder Shape, No End Cut, Double Cut	<b>\$13.41</b>
17139	Viking Drill & Tool	5/32 in Cut Dia	5/8 in Cut Length	1/4 in	SA-13	Cylinder Shape, No End Cut, Double Cut	<b>\$14.27</b>
17149	Viking Drill & Tool	3/16 in Cut Dia	5/8 in Cut Length	1/4 in	SA-14	Cylinder Shape, No End Cut, Double Cut	<b>\$14.27</b>
17159	Viking Drill & Tool	1/4 in Cut Dia	1/2 in Cut Length	1/8 in	SA-51	Cylinder Shape, No End Cut, Double Cut	<b>\$12.26</b>
17169	Viking Drill & Tool	1/4 in Cut Dia	5/8 in Cut Length	1/4 in	SA-1	Cylinder Shape, No End Cut, Double Cut	<b>\$12.01</b>
17179	Viking Drill & Tool	1/4 in Cut Dia	1 in Cut Length	1/4 in	SA-1L	Cylinder Shape, No End Cut, Double Cut	<b>\$13.41</b>
17209	Viking Drill & Tool	5/16 in Cut Dia	3/4 in Cut Length	1/4 in	SA-2	Cylinder Shape, No End Cut, Double Cut	<b>\$15.30</b>
17219	Viking Drill & Tool	3/8 in Cut Dia	3/4 in Cut Length	1/4 in	SA-3	Cylinder Shape, No End Cut, Double Cut	<b>\$15.71</b>
17229	Viking Drill & Tool	3/8 in Cut Dia	1 in Cut Length	1/4 in	SA-3L	Cylinder Shape, No End Cut, Double Cut	<b>\$20.95</b>
17249	Viking Drill & Tool	3/8 in Cut Dia	1 1/2 in Cut Length	1/4 in	SA-3X	Cylinder Shape, No End Cut, Double Cut	<b>\$31.69</b>
17269	Viking Drill & Tool	7/16 in Cut Dia	1 in Cut Length	1/4 in	SA-4	Cylinder Shape, No End Cut, Double Cut	<b>\$23.25</b>
17279	Viking Drill & Tool	1/2 in Cut Dia	1 in Cut Length	1/4 in	SA-5	Cylinder Shape, No End Cut, Double Cut	<b>\$24.23</b>
17309	Viking Drill & Tool	5/8 in Cut Dia	1 in Cut Length	1/4 in	SA-6	Cylinder Shape, No End Cut, Double Cut	<b>\$39.14</b>
17329	Viking Drill & Tool	26.5 mm	1/2 in Cut Length	1/4 in	SA-15	Cylinder Shape, No End Cut, Double Cut	<b>\$51.88</b>
17339	Viking Drill & Tool	3/4 in Cut Dia	3/4 in Cut Length	1/4 in	SA-16	Cylinder Shape, No End Cut, Double Cut	<b>\$49.84</b>
17349	Viking Drill & Tool	3/4 in Cut Dia	1 in Cut Length	1/4 in	SA-7	Cylinder Shape, No End Cut, Double Cut	<b>\$53.40</b>
17369	Viking Drill & Tool	7/8 in Cut Dia	1 in Cut Length	1/4 in	SA-8	Cylinder Shape, No End Cut, Double Cut	<b>\$87.83</b>

17379	Viking Drill & Tool	1 in Cut Dia	1 in Cut Length	1/4 in	SA-9	Cylinder Shape, No End Cut, Double Cut	<b>\$95.00</b>
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