## Edge of Arlington Saw & Tool, Inc.

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**Application: Deburring** 









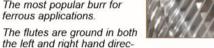
## Viking Drill & Tool SA Cylinder Shape No End Cut - 6" Extended Shank Length: Deburring

Thank you for shopping with us!

**Application**: Deburring

## **Double Cut**

The most popular burr for ferrous applications.



tions, offering better operator control and rapid stock removal in harder materials.

The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.

## **Aluma Cut**

Designed for used on aluminum. non-ferrous metals, soft steel, reinforced plastics and other soft materials.



The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finish.

MATERIALS	Aluma Cut	Double Cut	
Aluminum	√		
Brass		√	
Bronze		√	
Copper		√	
Cast Iron		√	
Plastics	√		
Steel (40-50 RC)		√	
Steel (55-60 RC)		√	
Steel (Carbon)		√	
Steel (Nickel Chrome)		√	
Stainless Steel		√	
Steel Weldments		V	
Titanium		V	
Zinc	√		

Recommeded RPM									
Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Stee				
1/16	72500	97500	5/16	28000	28000				
3/32	65500	89000	3/8	25000	25000				
1/8	56000	76000	7/16	22000	22000				
5/32	46000	70000	1/2	18800	18800				
3/16	40000	65500	5/8	17000	17000				
1/4	35000	61000	3/4 1"	14900 12600	14900 12600				

Item #	Manufacturer	Diameter	Cut Height, Length, or Width	Shank	Size	Туре	Price
17189	Viking Drill & Tool	1/4 in Cut Dia	5/8 in Cut Length	1/4 in Shank Dia - 6 in Extended Length	SA-1L6	Cylinder Shape, No End Cut, 6 in Extended Shank Length	\$21.78
17239	Viking Drill & Tool	3/8 in Cut Dia	3/4 in Cut Length	1/4 in Shank Dia - 6 in Extended Length	SA-3L6	Cylinder Shape, No End Cut, 6 in Extended Shank Length	\$25.05
17289	Viking Drill & Tool	1/2 in Cut Dia	1 in Cut Length	1/4 in Shank Dia - 6 in Extended Length	SA-5L6	Cylinder Shape, No End Cut, 6 in Extended Shank Length	\$33.88