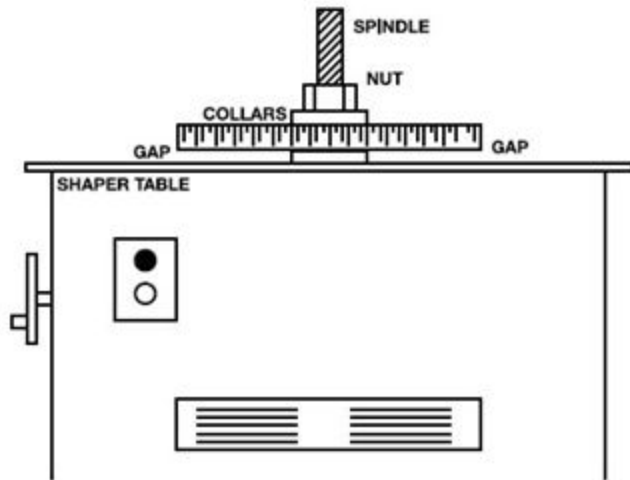


CHECK THE ALIGNMENT OF YOUR SPINDLE

1. Unplug your machine. Remove the fence and cutter.
2. Raise the spindle to its highest position and clamp a 12" - 18" steel straight edge between the collars of the spindle.
3. Lower the spindle until the straight edge almost touches the table top.
4. Rotate the spindle by hand, observing the gap between the table top and the straight edge. If this gap is not uniform, indicating shaft misalignment, shim the spindle cartridge, or table, as needed to correct.



REMEMBER: For a proper fit, your shaper must be aligned. Before using any shaper cutter, always check your spindle to ensure it is square with the shaper table. Misalignment here causes off pattern and fitting problems.