



124 So. COLLINS ST. ARLINGTON, TX 76010
 817-461-7171 METRO 888-461-7171 TOLL FREE 817-795-6651 FAX

SERVICE PRICE LIST

SHARPENING

●CT SAW BLADES UNDER 22"

FOR BLADES 22" DIAMETER AND SMALLER

# OF TEETH	PRICE
UP TO 20	\$12.00
21 TO 30	\$13.25
31 TO 40	\$15.25
41 TO 50	\$17.25
51 TO 60	\$18.25
61 TO 80	\$19.25
81 TO 100	\$23.50
101 TO 120	\$25.50
121 TO 140	\$29.50
141 TO 150	\$34.50
OVER 150	QUOTE

●PANEL SAW BLADES TO 80T

UP TO 550MM (22")	\$23.00
OVER 550MM (22")	\$32.00
OVER 80 TEETH	QUOTE

●CONICAL SCORE BLADE

UP TO 42 TEETH	\$24.00	\$17.00
OVER 42 TEETH		QUOTE

●DADO CHIPPERS

2-WING	\$5.75
4-WING	\$9.25
6-WING	\$12.50
8-WING	\$14.50

●BLADES OVER 3/16" SEE GROOVER PRICING

●C/T SAW BLADES OVER 22" UP TO 100 TEETH \$34.00

●HEAVY O.D. TO REMOVE CHIPS - ADD 50% TO SERVICE PRICE

●CARBIDE TIPS REPLACED - ADD SHARPENING

STANDARD C/T REPLACED UP TO 3/16" KERF	\$3.95	EACH
COMPLETE RETIP - STANDARD CARBIDE TIP	\$2.25	EACH
RANDOM ICE CARBIDE TIP REPLACED	\$4.35	EACH
COMPLETE RETIP - ICE CARBIDE TIP	\$3.15	EACH
RANDOM C/T REPLACED ON BLADE OVER 22"	\$4.25	EACH
COMPLETE RETIP - BLADE OVER 22"	\$3.75	EACH
DADO TIPS UP TO 1/4"	\$4.50	EACH
RANDOM PANEL SAW C/T REPLACED	\$5.75	EACH

●OPEN BORE - ADD PH & KEYWAYS

QUOTE

●STANDARD SHAPER CUTTERS

STRAIGHT, DOOR EDGE, RAISED PANEL, AND COPE/STICK

# OF WINGS	SHARPENING	TOTAL RETIP
2-WING	\$15.00	\$110.00
3-WING STRAIGHT, MTP, & R.P.	\$16.25	\$160.00
3-WING COPE/STICK PROFILE	\$13.50	\$110.00
3-WING COPE/STICK STRAIGHT < 1"	\$13.50	\$70.00
3-WING COPE/STICK STRAIGHT 1"	\$13.50	\$90.00
4-WING	\$21.00	\$210.00
6-WING	\$25.00	\$310.00
8-WING	\$34.00	\$395.00

RANDOM STANDARD CARBIDE CUTTER TIP REPLACED \$65.00 EACH

●SLOTTERS

2-WING	\$7.25
3-WING	\$7.90
4-WING	\$9.75
6-WING	\$10.75

●ROUTER BITS

STRAIGHT 1 FLUTE CT UP TO 1/2"	\$5.25
STRAIGHT 1F CT OVER 1/2" UP TO 1" DIA	\$6.25
STRAIGHT 2 FLUTE CT UP TO 1/2" DIA	\$5.50
STRAIGHT 2F CT OVER 1/2" UP TO 1" DIA	\$6.95
STRAIGHT 3 FLUTE CT BITS < 1/2"	\$8.25
CT BITS OVER 1" DIA & PROFILE	\$8.25
MTP, RP & LARGE ROUTER BITS	\$12.50

●STANDARD SPIRAL ROUTER BITS - OD AND END GROUND

1 OR 2 FLUTE UP OR DOWN TO 1/2"	\$8.50
1 OR 2 FLUTE UP OR DOWN > 1/2"	\$10.50
3 FLUTE UP OR DOWN TO 1/2"	\$12.50
3 FLUTE UP OR DOWN > 1/2"	\$16.00
2 OR 3 FLUTE ROUGHER UP TO 1/2"	\$24.00
1F COMPRESSION UP/DOWN TO 1/2"	\$14.00
2F COMPRESSION UP/DOWN TO 1/2"	\$18.00
3F COMPRESSION UP/DOWN TO 1/2"	\$24.00
CUT OFF END & REGRIND TO 1/2"	\$8.50
CUT OFF END & REGRIND > 1/2"	\$10.50

SPECIAL GEOMETRY, GASH GRIND, EXTRA LONG BITS - QUOTE**●HSS HOLE SAWS**

DIAMETER	SHARPEN
UP TO 2"	\$5.25
2-1/8" THRU 3"	\$6.25
3-1/8" THRU 4"	\$6.95
4-1/8" THRU 5"	\$7.95
OVER 6"	\$9.25

●STRAIGHT PLANER, CHOPPER AND MOULDER KNIVES

HSS PLANER & JOINER KNIVES	\$0.90 PER INCH
CARBIDE TIPPED KNIVES	\$2.35 PER INCH
CHOPPER KNIVES - PER EDGE	\$1.80 PER INCH
STRAIGHT MOULDER KNIVES	\$1.80 PER INCH

●HSS MULTI-SPUR AND BORING BITS

DIAMETER	SHARPEN
UP TO 2"	\$5.75
2-1/8 THRU 3"	\$7.25
3-1/8 THRU 4"	\$7.95
4-1/8 THRU 5"	\$8.95
5-1/8 THRU 6"	\$10.50
6-1/8" & OVER	\$13.50

●C/T MULTI-SPUR AND BORING BITS \$13.25**●BRAD POINT AND DOWEL DRILLS**

UNDER 3/8"	\$4.15
3/8" TO 1/2"	\$4.50
1/2" TO 3/4"	\$4.75
3/4" TO 1"	\$5.75
1" & OVER	\$8.75

●HSS JOBBER AND TWIST DRILLS

UP TO 1/4"	\$1.15
OVER 1/4" to 3/8"	\$1.65
OVER 3/8" TO 5/8"	\$1.90
OVER 5/8" TO 3/4"	\$3.15
OVER 3/4" TO 1"	\$3.95
OVER 1"	\$8.50

●CARBIDE TIPPED GROOVERS

# TEETH	1/4 WD	5/16 WD	3/8 WD	1/2 WD	5/8 WD	3/4 WD	1 WD
3-4	\$9.00	\$9.50	\$10.00	\$10.50	\$11.00	\$13.00	\$16.00
6	\$10.50	\$11.50	\$12.00	\$12.50	\$13.00	\$14.25	\$18.00
8	\$12.50	\$13.25	\$14.00	\$14.50	\$15.50	\$16.00	\$19.00
10	\$14.25	\$14.75	\$15.50	\$16.25	\$17.00	\$18.00	\$20.50
12	\$16.00	\$17.00	\$17.50	\$18.00	\$19.00	\$20.50	\$23.00
16-18	\$21.00	\$22.25	\$23.25	\$24.00	\$25.00	\$26.00	\$27.00
20-24	\$25.00	\$26.25	\$27.50	\$28.25	\$29.50	\$30.50	\$32.00
26-30	\$27.50	\$30.50	\$31.25	\$32.50	\$33.50	\$35.00	\$37.50
32-40	\$30.50	\$32.50	\$33.50	\$35.00	\$36.00	\$38.00	\$42.25
OVER 40	QUOTE	QUOTE	QUOTE	QUOTE	QUOTE	QUOTE	QUOTE

*** REVISED JAN, 2018